400+

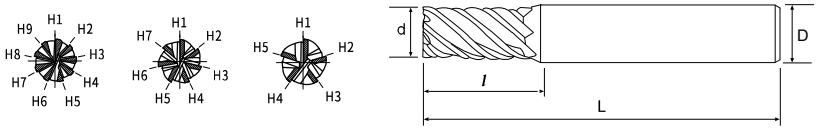
切削條件表 P360
Cutting Condition

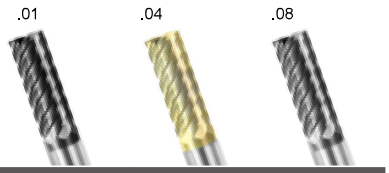
Square Type - For Hard Material - Multiple Flutes

■ 多刃高硬度用立銑刀

400 PLUS | HRC ▶ 60

- Ultra Fine Micro Grain Carbide
- WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4μm





Dimension 規格					Purchase Code 採購代碼			
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	ALTiBN	ZrN-S	nACRo
6	16	50	6	5	P-UVT0605	.01	.04	.08
8	20	60	8	7	P-UVT0807	.01	.04	.08
10	30	75	10	7	P-UVT1007	.01	.04	.08
12	32	75	12	7	P-UVT1207	.01	.04	.08
16	40	100	16	9	P-UVT1609	.01	.04	.08
20	45	100	20	9	P-UVT2009	.01	.04	.08
25	45	100	25	9	P-UVT2509	.01	.04	.08

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
ALTiBN	◎	◎	◎	◎	○		○				
ZrN-S	◎	◎	◎	○	○			○			
nACRo	◎	◎	◎	◎	○		◎	○	○		

Unit/單位: mm