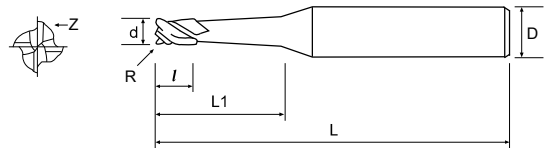
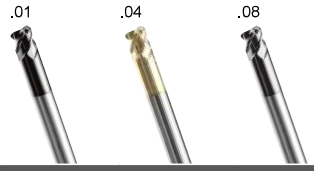
400+ 切削條件表 P373 Cutting Condition

Corner Radius Type- Long Neck - 4 flutes

■ 4刃長頸圓鼻立銑刀

- Ultra Fine Micro Grain Carbide
- WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4μm





Dimension 規格							Purchase Code 採購代碼			
Diameter	Radius	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	R 值	l 刃長	L1 有效長	L 全長	D 柄徑	Z 刃數	型號	ALTIBN	ZrN-S	nACRo
6	0.3	7	16	75	6	4	P-UCR06034	.01	.04	.08
6	0.5	7	16	75	6	4	P-UCR06054	.01	.04	.08
6	1	7	16	75	6	4	P-UCR06104	.01	.04	.08
8	0.3	9	20	100	8	4	P-UCR08034	.01	.04	.08
8	0.5	9	20	100	8	4	P-UCR08054	.01	.04	.08
8	1	9	20	100	8	4	P-UCR08104	.01	.04	.08
10	0.5	10	25	100	10	4	P-UCR10054	.01	.04	.08
10	1	10	25	100	10	4	P-UCR10104	.01	.04	.08
10	1.5	10	25	100	10	4	P-UCR10154	.01	.04	.08
10	2	10	25	100	10	4	P-UCR10204	.01	.04	.08
12	0.5	12	30	100	12	4	P-UCR12054	.01	.04	.08
12	1	12	30	100	12	4	P-UCR12104	.01	.04	.08
12	1.5	12	30	100	12	4	P-UCR12154	.01	.04	.08
12	2	12	30	100	12	4	P-UCR12204	.01	.04	.08

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
ALTIBN	◎	◎	◎	◎	○		○				
ZrN-S	◎	◎	◎	○	○			○			
nACRo	◎	◎	◎	◎	○		◎	○	○		

Unit/單位: mm