切 削 條件表 P434
Cutting Condition

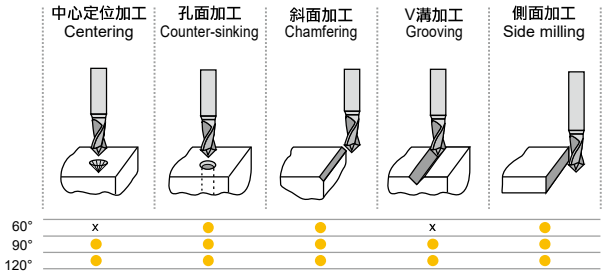
Multi - Function type - 2 flutes

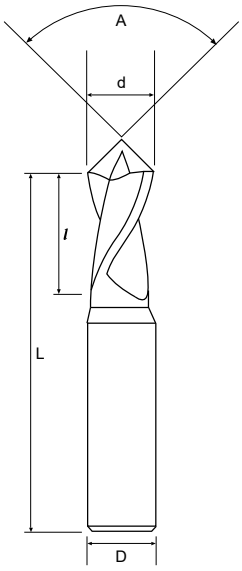
■ 2刃多功能立銑刀

600 Nano | HRC ▶ 50 | 35° | ALTIBN

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6 μ m







MODE	Diameter	Flute Length	Full Length	Shank Diameter	Tip Angle	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	A 前端角	Z 刃數
CDM060030 ALTIBN	3	6	50	4	60°	2
CDM090030 ALTIBN	3	6	50	4	90°	2
CDM120030 ALTIBN	3	6	50	4	120°	2
CDM060040 ALTIBN	4	8	50	6	60°	2
CDM090040 ALTIBN	4	8	50	6	90°	2
CDM120040 ALTIBN	4	8	50	6	120°	2
CDM060050 ALTIBN	5	10	50	6	60°	2
CDM090050 ALTIBN	5	10	50	6	90°	2
CDM120050 ALTIBN	5	10	50	6	120°	2
CDM060060 ALTIBN	6	12	60	8	60°	2
CDM090060 ALTIBN	6	12	60	8	90°	2
CDM120060 ALTIBN	6	12	60	8	120°	2
CDM060080 ALTIBN	8	16	75	10	60°	2
CDM090080 ALTIBN	8	16	75	10	90°	2
CDM120080 ALTIBN	8	16	75	10	120°	2
CDM060100 ALTIBN	10	20	75	12	60°	2
CDM090100 ALTIBN	10	20	75	12	90°	2
CDM120100 ALTIBN	10	20	75	12	120°	2
CDM060120 ALTIBN	12	25	75	12	60°	2
CDM090120 ALTIBN	12	25	75	12	90°	2
CDM120120 ALTIBN	12	25	75	12	120°	2
CDM060140 ALTIBN	14	28	80	14	60°	2
CDM090140 ALTIBN	14	28	80	14	90°	2
CDM120140 ALTIBN	14	28	80	14	120°	2
CDM060160 ALTIBN	16	32	100	16	60°	2
CDM090160 ALTIBN	16	32	100	16	90°	2
CDM120160 ALTIBN	16	32	100	16	120°	2
CDM060200 ALTIBN	20	35	100	20	60°	2
CDM090200 ALTIBN	20	35	100	20	90°	2
CDM120200 ALTIBN	20	35	100	20	120°	2

Application 適用材質：

◎ Recommend 最適合　○ Suitable 適　合　X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	◎	◎	○			○		

Unit/單位: mm