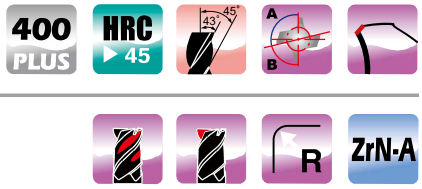
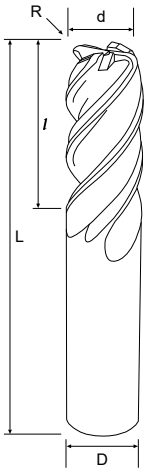
切削條件表 P418
Cutting Condition

Corner Radius Type For Exotic Materials
■ 難切削材專用圓鼻立銑刀









Roughing 粗銑　Finishing 精修

MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 角	l刃長	L全長	D柄徑	Z刃數
PVR1T040054	4	0.5	8	50	6	4
PVR1T050054	5	0.5	10	50	6	4
PVR1T060054	6	0.5	12	50	6	4
PVR1T060104	6	1	12	50	6	4
PVR1T080054	8	0.5	19	60	8	4
PVR1T080104	8	1	19	60	8	4
PVR1T080204	8	2	19	60	8	4
PVR1T100054	10	0.5	23	75	10	4
PVR1T100104	10	1	23	75	10	4
PVR1T100204	10	2	23	75	10	4
PVR1T120054	12	0.5	27	75	12	4
PVR1T120104	12	1	27	75	12	4
PVR1T120204	12	2	27	75	12	4
PVR1T120304	12	3	27	75	12	4
PVR1T160104	16	1	32	100	16	4
PVR1T160204	16	2	32	100	16	4
PVR1T160304	16	3	32	100	16	4
PVR1T160404	16	4	32	100	16	4
PVR1T200104	20	1	39	100	20	4
PVR1T200204	20	2	39	100	20	4
PVR1T200304	20	3	39	100	20	4
PVR1T200404	20	4	39	100	20	4

Unit:mm

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

<30HRC	30~40HRC	40~50HRC	50~65HRC	Carbon steel, Alloy steel 炭素鋼，合金鋼	Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Aluminum alloy 鋁合金	Copper alloy 銅合金
	◎	○				◎	◎		

Unit/單位: mm