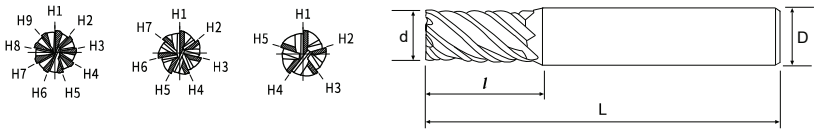
200+ 切削條件表 P385 Cutting Condition

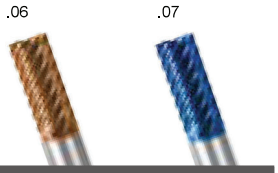
Square Type - For Hard Material - Multiple Flutes

■ 多刃高硬度用立銑刀

● Super Ultra Fine Micro Grain Carbide

● WC=91 Co=9 HRA=93.2 Rupture=4000N/mm² Grain Size=0.2μm





Dimension 規格					Purchase Code 採購代碼		
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	TiSiN+	P-nACo
6	15	60	6	5	P-SFUVT0605	.06	.07
8	20	60	8	7	P-SFUVT0807	.06	.07
10	25	75	10	7	P-SFUVT1007	.06	.07
12	30	75	12	7	P-SFUVT1207	.06	.07
16	45	100	16	9	P-SFUVT1609	.06	.07
20	45	100	20	9	P-SFUVT2009	.06	.07
25	45	100	25	9	P-SFUVT2509	.06	.07

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
TiSiN+	○	○	○	◎	◎	◎					
P-nACo	○	○	○	◎	◎	★					

Unit/單位: mm