Square Type - For Copper & Aluminum Alloy - 3 flutes

■ 3刃銅鋁合金專用立銑刀

600 Nano　55°

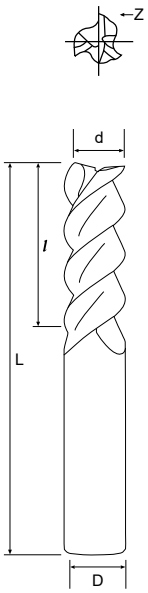
- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm



切削條件表 P402
Cutting Condition

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AE50303	3	9	50	6	3
AE50403	4	12	50	6	3
AE50503	5	15	50	6	3
AE50603	6	18	50	6	3
AE50803	8	20	60	8	3
AE51003	10	30	75	10	3
AE51203	12	32	75	12	3
AE51603	16	45	100	16	3
AE52003	20	45	100	20	3

切削條件表 P403
Cutting Condition



Long Flute - 長刃

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AEL50303	3	12	60	6	3
AEL50403	4	16	60	6	3
AEL50503	5	20	60	6	3
AEL50603	6	25	75	6	3
AEL50803	8	32	75	8	3
AEL51003	10	45	100	10	3
AEL51203	12	45	100	12	3
AEL51603	16	65	150	16	3
AEL52003	20	75	150	20	3

Application 適用材質：　★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm

Square Type - For Copper & Aluminum Alloy - 3 flutes

■ 3刃銅鋁合金專用立銑刀

600 Nano | 55° | TB

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm

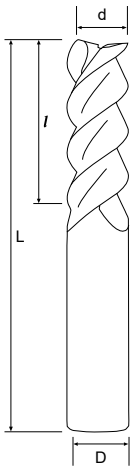


切削條件表 P402
Cutting Condition

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型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
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AE50503 TB	5	15	50	6	3
AE50603 TB	6	18	50	6	3
AE50803 TB	8	20	60	8	3
AE51003 TB	10	30	75	10	3
AE51203 TB	12	32	75	12	3
AE51603 TB	16	45	100	16	3
AE52003 TB	20	45	100	20	3

切削條件表 P403
Cutting Condition





Long Flute - 長刃

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
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AEL52003 TB	20	75	150	20	3

Application 適用材質：

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							○	◎

Unit/單位: mm