切削條件表 P408
Cutting Condition

High Feed Corner Radius Type For Aluminum 3 flutes

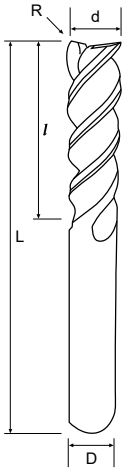
■ 3刃超高速鋁用圓鼻刀

600 Nano 50°

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm







MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 角	l 刃長	L 全長	D 柄徑	Z 刃數
AUR060053	6	0.5	15	50	6	3
AUR060103	6	1	15	50	6	3
AUR080053	8	0.5	20	60	8	3
AUR080103	8	1	20	60	8	3
AUR080203	8	2	20	60	8	3
AUR100053	10	0.5	25	75	10	3
AUR100103	10	1	25	75	10	3
AUR100203	10	2	25	75	10	3
AUR120053	12	0.5	30	75	12	3
AUR120103	12	1	30	75	12	3
AUR120203	12	2	30	75	12	3
AUR120303	12	3	30	75	12	3
AUR160053	16	0.5	45	100	16	3
AUR160103	16	1	45	100	16	3
AUR160203	16	2	45	100	16	3
AUR160303	16	3	45	100	16	3
AUR200053	20	0.5	45	100	20	3
AUR200103	20	1	45	100	20	3
AUR200203	20	2	45	100	20	3
AUR200303	20	3	45	100	20	3

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	★

Unit/單位: mm