切削條件表 P398
Cutting Condition

Square Type - For Wood & Plastic

■ 塑膠、木工用立銑刀

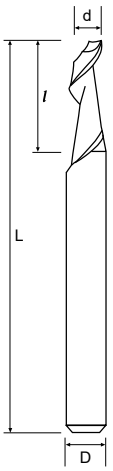
600 Nano

30°

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm







MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AP0100	1	4	50	3	1
AP0150	1.5	6	50	3	1
AP0200	2	8	50	2	1
AP0201	2	8	60	2	1
AP0202	2	8	50	3	1
AP0250	2.5	8	50	3	1
AP0251	2.5	8	60	3	1
AP0300	3	10	50	3	1
AP0301	3	10	60	3	1
AP0302	3	10	80	6	1
AP0310	3.17 (1/8")	12.7	60	6.35	1
AP0400	4	12	60	4	1
AP0401	4	20	70	4	1
AP0402	4	30	80	4	1
AP0403	4	12	60	6	1
AP0470	4.765 (3/16")	15.9	70	6.35	1
AP0500	5	16	70	5	1
AP0501	5	30	80	5	1
AP0600	6	16	60	6	1
AP0601	6	25	75	6	1
AP0602	6	30	75	6	1
AP0604	6	38	100	6	1
AP0630	6.35 (1/4")	15.8	70	6.35	1
AP0800	8	22	75	8	1
AP0801	8	38	100	8	1
AP1000	10	30	80	10	1
AP1200	12	30	100	12	1

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金	plastic 塑膠	Wood 木工
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
									○	◎

Unit/單位: mm

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Cutting Condition

Square Type - For Wood & Plastic

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									○	◎

Unit/單位: mm

HRC ▶40
HRC ▶45
HRC ▶50
HRC ▶55
HRC ▶60
HRC ▶65