切削條件表 P410
Cutting Condition

High Feed Ball Nose Type For Aluminum - 2 flutes

■ 2刃鋁用高速球型立銑刀

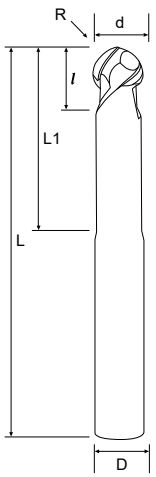
400 Nano | 50° | TB

- Micro Grain Carbide
- WC=87 Co=12 HRA=92.1 Rupture=3800N/mm2 Grain Size=0.4μm



MODE	Diameter	Radius	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 值	l 刃長	L1 有效長	L 全長	D 柄徑	Z 刃數
AUB020 TB	2	1	1.5	8	50	6	2
AUB025 TB	2.5	1.25	2	10	50	6	2
AUB030 TB	3	1.5	2.5	12	50	6	2
AUB040 TB	4	2	3.5	16	50	6	2
AUB050 TB	5	2.5	4.5	20	60	6	2
AUB060 TB	6	3	5.5	25	60	6	2
AUB080 TB	8	4	7	30	75	8	2
AUB100 TB	10	5	8.5	35	75	10	2
AUB120 TB	12	6	10.5	40	75	12	2
AUB160 TB	16	8	14	50	100	16	2
AUB200 TB	20	10	17	50	100	20	2





Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	★

Unit/單位: mm