切削條件表 P405
Cutting Condition

Square Type - For Copper - 2 flutes

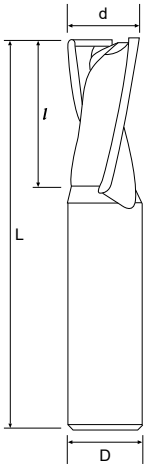
■ 2刃銅合金專用立銑刀

600 Nano　25°

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm







MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
CE0102	1.0	3	50	4	2
CE0152	1.5	4	50	4	2
CE0202	2.0	6	50	4	2
CE0302	3.0	9	50	6	2
CE0402	4.0	12	50	6	2
CE0502	5.0	15	50	6	2
CE0602	6.0	15	50	6	2
CE0802	8.0	20	60	8	2
CE1002	10.0	30	75	10	2
CE1202	12.0	32	75	12	2
CE1602	16.0	45	100	16	2
CE2002	20.0	45	100	20	2

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	○

Unit/單位: mm

切削條件表 P405
Cutting Condition

Square Type - For Copper - 2 flutes

■ 2刃銅合金專用立銑刀

600 Nano | 25° | TB

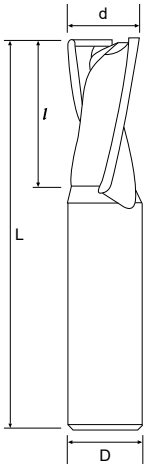
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CE1002 TB	10	30	75	10	2
CE1202 TB	12	32	75	12	2
CE1602 TB	16	45	100	16	2
CE2002 TB	20	45	100	20	2

• 亦適用於鋁合金 Also suitable for Aluminum
• 容許公差 Tolerance for Dia : 0 ~ -0.03mm





Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

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Unit/單位: mm