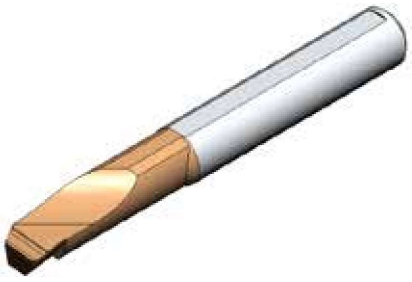
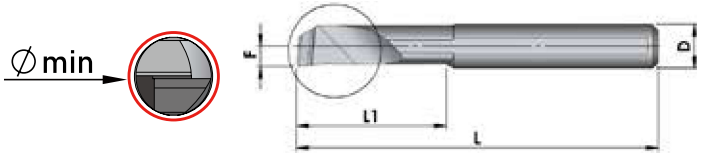
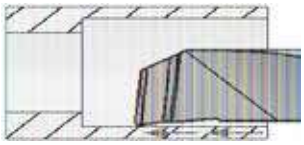
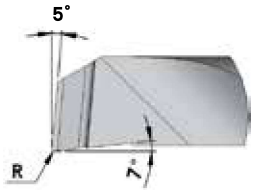
Boring
搪孔

TiSiN 切削條件表 P192 Cutting Condition









MODE 型號	D	Ø min	F	L	L1	R	List Price 最低售價
BR07-05.003-015 R/L	4	0.5	0.2	50	1.5	0.03	310
BR07-05.003-025 R/L	4	0.5	0.2	50	2.5	0.03	310
BR07-10.005-03 R/L	4	1	0.4	50	3.0	0.05	310
BR07-10.005-05 R/L	4	1	0.4	50	5.0	0.05	310
BR07-20.005-06 R/L	4	2	0.8	50	6.0	0.05	310
BR07-20.005-10 R/L	4	2	0.8	50	10.0	0.05	310
BR07-20.005-14 R/L	4	2	0.8	50	14.0	0.05	350
BR07-30.010-09 R/L	4	3	1.3	50	9.0	0.1	310
BR07-30.010-15 R/L	4	3	1.3	50	15.0	0.1	350
BR07-30.010-21 R/L	4	3	1.3	50	21.0	0.1	390
BR07-40.010-12 R/L	4	4	1.8	50	12.0	0.1	350
BR07-40.010-20 R/L	4	4	1.8	50	20.0	0.1	370
BR07-40.010-28 R/L	4	4	1.8	60	28.0	0.1	420
BR07-50.020-15 R/L	6	5	2.3	50	15.0	0.2	510
BR07-50.020-25 R/L	6	5	2.3	50	25.0	0.2	580
BR07-50.020-35 R/L	6	5	2.3	60	35.0	0.2	640
BR07-60.020-18 R/L	6	6	2.8	50	18.0	0.2	510
BR07-60.020-30 R/L	6	6	2.8	60	30.0	0.2	580
BR07-60.020-42 R/L	6	6	2.8	75	42.0	0.2	640
BR07-70.020-21 R/L	8	7	3.3	60	21.0	0.2	640
BR07-70.020-35 R/L	8	7	3.3	75	35.0	0.2	710
BR07-70.020-49 R/L	8	7	3.3	100	49.0	0.2	770
BR07-80.020-24 R/L	8	8	3.8	60	24.0	0.2	690
BR07-80.020-40 R/L	8	8	3.8	75	40.0	0.2	750
BR07-80.020-56 R/L	8	8	3.8	100	56.0	0.2	820

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