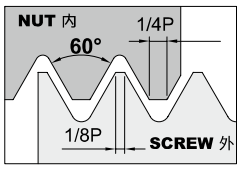
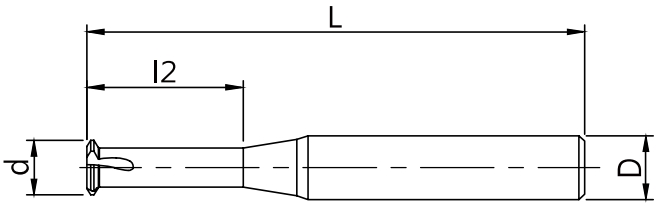
TMSM1ZT - 1 Pitch Miniature Thread Mill.ISO.
ISO 單牙式微小徑螺紋銑刀

ZrN-A nACRo 切削條件表 P202 Cutting Condition



ISO R262（DIN13）/6H

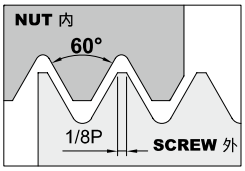


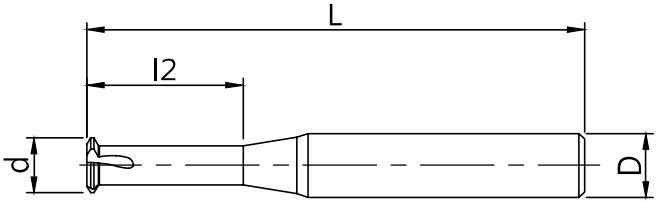


MODE	Thread Diameter	Pitch	Diameter	Full Length	Shank Diameter	No. of flutes	Effective Length	Coating	
型號	M 螺紋	mm 螺距	d 刃徑	L 全長	D 柄徑	z 刃數	L2 有效長度	ZrN-A	nACRo
TMSM1ZT-M01002500723	M1.0	0.25	0.72	50	4	3	3.1	.03	.08
TMSM1ZT-M01202500903	M1.2	0.25	0.9	50	4	3	3.7	.03	.08
TMSM1ZT-M01403001053	M1.4	0.3	1.05	50	4	3	4.3	.03	.08
TMSM1ZT-M01603501203	M1.6	0.35	1.2	50	4	3	5.0	.03	.08
TMSM1ZT-M02004001523	M2	0.4	1.52	50	4	3	6.2	.03	.08
TMSM1ZT-M02204501603	M2.2	0.45	1.6	50	4	3	6.8	.03	.08
TMSM1ZT-M02504501903	M2.5	0.45	1.9	50	4	3	7.8	.03	.08
TMSM1ZT-M03005002303	M3	0.5	2.3	50	4	3	9.3	.03	.08

TMPA - Internal / External Thread Mill
通用款內外牙60度螺紋銑刀

ZrN-A nACRo 切削條件表 P202 Cutting Condition







MODE	Pitch		Diameter	Thread Length	Full Length	Shank Diameter	No. of flutes	Effective Length	Coating	
型號	mm	TPI	d 刃徑	l 螺紋長度	L 全長	D 柄徑	z 刃數	L2 有效長度	ZrN-A	nACRo
TMPA60-035-0600195003	0.35-0.6	72-40	1.95	0.75	50	4	3	6.0	.03	.08
TMPA60-050-0770245003	0.5-0.8	48-32	2.45	0.75	50	4	3	7.7	.03	.08
TMPA60-050-1000315003	0.5-0.8	48-32	3.15	0.90	50	4	3	10.0	.03	.08
TMPA60-050-1200400003	0.5-1.0	48-24	4	1.05	50	4	3	12.0	.03	.08
TMPA60-050-1500470004	0.5-1.25	48-20	4.7	1.05	60	6	4	15.0	.03	.08
TMPA60-050-1800600004	0.5-1.25	48-20	6	1.20	60	6	4	18.0	.03	.08
TMPA60-075-2400800004	0.75-1.5	32-16	8	1.20	60	8	4	24.0	.03	.08
TMPA60-100-3001000005	1.0-2.5	24-10	10	1.35	75	10	5	30.0	.03	.08
TMPA60-100-3601200005	1.0-2.5	24-10	12	1.35	100	12	5	36.0	.03	.08