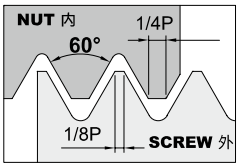
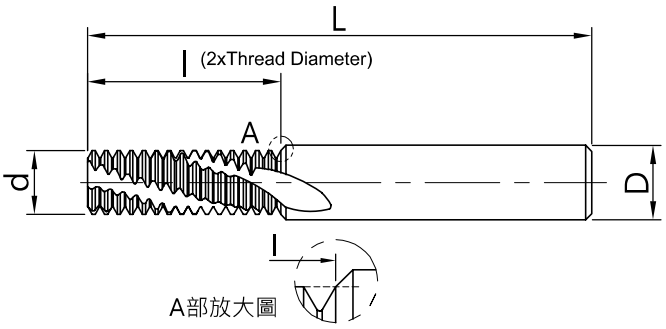
TM - Thread Mill.ISO 2D
ISO 螺紋銑刀

ZrN-A nACRo 切削條件表 P201 Cutting Condition



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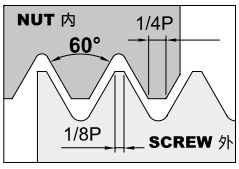




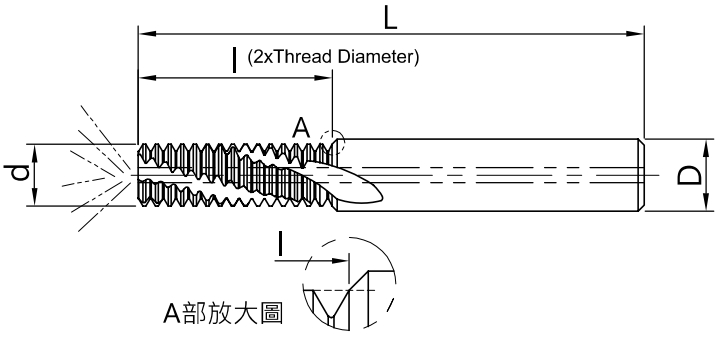
MODE	Thread Diameter	Pitch	Diameter	Thread Length	Full Length	Shank Diameter	No. of flutes	Coating	
型號	M 螺紋	mm 螺距	d 刃徑	l 螺紋長度	L 全長	D 柄徑	z 刃數	ZrN-A	nACRo
TM-M0305002303	M3	0.5	2.3	6.75	50	4	3	.03	.08
TM-M0407003103	M4	0.7	3.1	8.75	50	4	3	.03	.08
TM-M0508003803	M5	0.8	3.8	10.80	50	4	3	.03	.08
TM-M0610004503	M6	1	4.5	13.50	65	6	3	.03	.08
TM-M0812506004	M8	1.25	6	18.13	65	6	4	.03	.08
TM-M1015007504	M10	1.5	7.5	21.75	80	8	4	.03	.08
TM-M1217509504	M12	1.75	9.5	27.13	80	10	4	.03	.08
TM-M1420010004	M14	2	10	31.00	80	10	4	.03	.08
TM-M1620012005	M16	2	12	35.00	105	12	5	.03	.08
TM-M2025016005	M20	2.5	16	43.75	105	16	5	.03	.08
TM-M2430016005	M24	3	16	52.50	110	16	5	.03	.08

TMC - Thread Mill.ISO. 2D Coolant
ISO 螺紋銑刀/內冷

ZrN-A nACRo 切削條件表 P201 Cutting Condition



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MODE	Thread Diameter	Pitch	Diameter	Thread Length	Full Length	Shank Diameter	No. of flutes	Coating	
型號	M 螺紋	mm 螺距	d 刃徑	l 螺紋長度	L 全長	D 柄徑	z 刃數	ZrN-A	nACRo
TMC-M0610004503	M6	1	4.5	13.50	65	6	3	.03	.08
TMC-M0812506004	M8	1.25	6	18.13	65	6	4	.03	.08
TMC-M1015007504	M10	1.5	7.5	21.75	80	8	4	.03	.08
TMC-M1217509504	M12	1.75	9.5	27.13	80	10	4	.03	.08
TMC-M1420010004	M14	2	10	31.00	80	10	4	.03	.08
TMC-M1620012005	M16	2	12	35.00	105	12	5	.03	.08
TMC-M2025016005	M20	2.5	16	43.75	105	16	5	.03	.08
TMC-M2430016005	M24	3	16	52.50	110	16	5	.03	.08

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