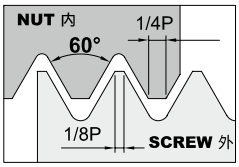
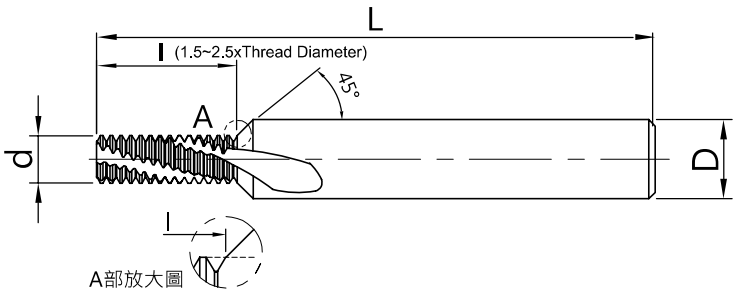
TMCH - Thread Mill.ISO.1.5D/2D/2.5D Chamfer
ISO 螺紋銑刀/倒角

ZrN-A nACRo 切削條件表 P201 Cutting Condition



ISO R262（DIN13）/6H



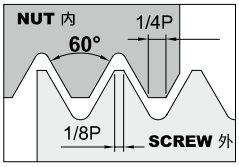


MODE	Thread Diameter	Pitch	Diameter	Thread Length	Full Length	Shank Diameter	No. of flutes	Coating	
型號	M 螺紋	mm 螺距	d 刃徑	l 螺紋長度	L 全長	D 柄徑	z 刃數	ZrN-A	nACRo
TMCH45-M0305002303(TL5.25)	M3 (1.5xD)	0.5	2.3	5.25	65	6	3	.03	.08
TMCH45-M0305002303(TL6.75)	M3 (2xD)	0.5	2.3	6.75	65	6	3	.03	.08
TMCH45-M0407003103(TL7.35)	M4 (1.5xD)	0.7	3.1	7.35	65	6	3	.03	.08
TMCH45-M0407003103(TL8.75)	M4 (2xD)	0.7	3.1	8.75	65	6	3	.03	.08
TMCH45-M0508003803(TL8.4)	M5 (1.5xD)	0.8	3.8	8.40	65	6	3	.03	.08
TMCH45-M0508003803(TL10.8)	M5 (2xD)	0.8	3.8	10.80	65	6	3	.03	.08
TMCH45-M0610004503(TL10.5)	M6 (1.5xD)	1	4.5	10.50	80	8	3	.03	.08
TMCH45-M0610004503(TL13.5)	M6 (2xD)	1	4.5	13.50	80	8	3	.03	.08
TMCH45-M0610004503(TL16.5)	M6 (2.5xD)	1	4.5	16.50	80	8	3	.03	.08
TMCH45-M0812506004(TL14.38)	M8 (1.5xD)	1.25	6	14.38	80	10	4	.03	.08
TMCH45-M0812506004(TL18.13)	M8 (2xD)	1.25	6	18.13	80	10	4	.03	.08
TMCH45-M0812506004(TL21.88)	M8 (2.5xD)	1.25	6	21.88	80	10	4	.03	.08
TMCH45-M1015007504(TL17.25)	M10 (1.5xD)	1.5	7.5	17.25	105	12	4	.03	.08
TMCH45-M1015007504(TL21.75)	M10 (2xD)	1.5	7.5	21.75	105	12	4	.03	.08
TMCH45-M1015007504(TL27.75)	M10 (2.5xD)	1.5	7.5	27.75	105	12	4	.03	.08
TMCH45-M1217509504(TL20.13)	M12 (1.5xD)	1.75	9.5	20.13	105	14	4	.03	.08
TMCH45-M1217509504(TL27.13)	M12 (2xD)	1.75	9.5	27.13	105	14	4	.03	.08
TMCH45-M1217509504(TL32.38)	M12 (2.5xD)	1.75	9.5	32.38	105	14	4	.03	.08

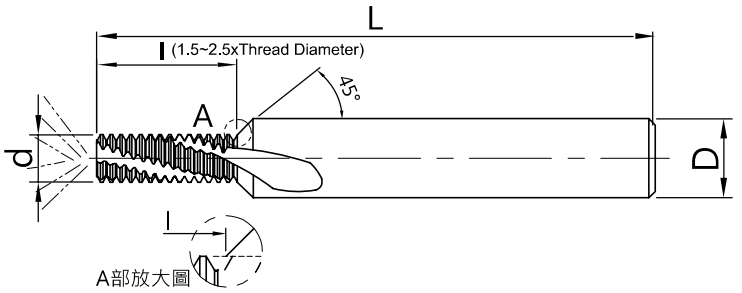
www.speedtiger.com.tw

TMCHC - Thread Mill.ISO.1.5D/2D/2.5D Chamfer Coolant
ISO 螺紋銑刀/倒角/內冷

ZrN-A nACRo 切削條件表 P201 Cutting Condition



ISO R262（DIN13）/6H





MODE	Thread Diameter	Pitch	Diameter	Thread Length	Full Length	Shank Diameter	No. of flutes	Coating	
型號	M 螺紋	mm 螺距	d 刃徑	l 螺紋長度	L 全長	D 柄徑	z 刃數	ZrN-A	nACRo
TMCHC45-M0508003803(TL8.4)	M5 (1.5xD)	0.8	3.8	8.40	65	6	3	.03	.08
TMCHC45-M0508003803(TL10.8)	M5 (2xD)	0.8	3.8	10.80	65	6	3	.03	.08
TMCHC45-M0610004503(TL10.5)	M6 (1.5xD)	1	4.5	10.50	80	8	3	.03	.08
TMCHC45-M0610004503(TL13.5)	M6 (2xD)	1	4.5	13.50	80	8	3	.03	.08
TMCHC45-M0610004503(TL16.5)	M6 (2.5xD)	1	4.5	16.50	80	8	3	.03	.08
TMCHC45-M0812506004(TL14.38)	M8 (1.5xD)	1.25	6	14.38	80	10	4	.03	.08
TMCHC45-M0812506004(TL18.13)	M8 (2xD)	1.25	6	18.13	80	10	4	.03	.08
TMCHC45-M0812506004(TL21.88)	M8 (2.5xD)	1.25	6	21.88	80	10	4	.03	.08
TMCHC45-M1015007504(TL17.25)	M10 (1.5xD)	1.5	7.5	17.25	105	12	4	.03	.08
TMCHC45-M1015007504(TL21.75)	M10 (2xD)	1.5	7.5	21.75	105	12	4	.03	.08
TMCHC45-M1015007504(TL27.75)	M10 (2.5xD)	1.5	7.5	27.75	105	12	4	.03	.08
TMCHC45-M1217509504(TL20.13)	M12 (1.5xD)	1.75	9.5	20.13	105	14	4	.03	.08
TMCHC45-M1217509504(TL27.13)	M12 (2xD)	1.75	9.5	27.13	105	14	4	.03	.08
TMCHC45-M1217509504(TL32.38)	M12 (2.5xD)	1.75	9.5	32.38	105	14	4	.03	.08