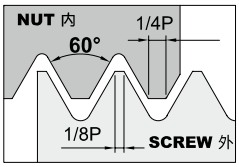
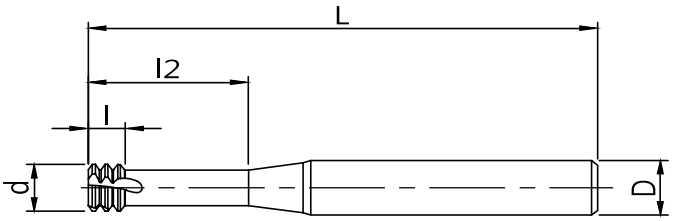
TM3ZT - 3 Pitch Thread Mill.ISO.
ISO 3牙式螺紋銑刀

ZrN-A nACRo 切削條件表 P202 Cutting Condition



ISO R262（DIN13）/6H





MODE	Thread Diameter	Pitch	Diameter	Thread Length	Full Length	Shank Diameter	No. of flutes	Effective Lengh	Coating	
型號	M 螺紋	mm 螺距	d 刃徑	l 螺紋長度	L 全長	D 柄徑	z 刃數	L2 有效長度	ZrN-A	nACRo
TM3ZT-M01603501203(EL3.2)	M1.6	0.35	1.2	1.05	50	4	3	3.2	.03	.08
TM3ZT-M01603501203(EL4.8)	M1.6	0.35	1.2	1.05	50	4	3	4.8	.03	.08
TM3ZT-M02004001523(EL4)	M2	0.4	1.52	1.20	50	4	3	4.0	.03	.08
TM3ZT-M02004001523(EL6)	M2	0.4	1.52	1.20	50	4	3	6.0	.03	.08
TM3ZT-M02204501603(EL4.4)	M2.2	0.45	1.6	1.35	50	4	3	4.4	.03	.08
TM3ZT-M02204501603(EL6.6)	M2.2	0.45	1.6	1.35	50	4	3	6.6	.03	.08
TM3ZT-M02504501903(EL5)	M2.5	0.45	1.9	1.35	50	4	3	5.0	.03	.08
TM3ZT-M02504501903(EL7.5)	M2.5	0.45	1.9	1.35	50	4	3	7.5	.03	.08
TM3ZT-M03005002303(EL6)	M3	0.5	2.3	1.50	50	4	3	6.0	.03	.08
TM3ZT-M03005002303(EL9)	M3	0.5	2.3	1.50	50	4	3	9.0	.03	.08
TM3ZT-M04007003103(EL8)	M4	0.7	3.1	2.10	50	4	3	8.0	.03	.08
TM3ZT-M04007003103(EL12)	M4	0.7	3.1	2.10	50	4	3	12.0	.03	.08
TM3ZT-M05008003803(EL10)	M5	0.8	3.8	2.40	50	4	3	10.0	.03	.08
TM3ZT-M05008003803(EL15)	M5	0.8	3.8	2.40	50	4	3	15.0	.03	.08
TM3ZT-M06010004504(EL12)	M6	1	4.5	3.00	50	6	4	12.0	.03	.08
TM3ZT-M06010004504(EL18)	M6	1	4.5	3.00	60	6	4	18.0	.03	.08
TM3ZT-M08012506004(EL16)	M8	1.25	6	3.75	60	6	4	16.0	.03	.08
TM3ZT-M08012506004(EL24)	M8	1.25	6	3.75	60	6	4	24.0	.03	.08
TM3ZT-M10015007504(EL20)	M10	1.5	7.5	4.50	60	8	4	20.0	.03	.08
TM3ZT-M10015007504(EL30)	M10	1.5	7.5	4.50	75	8	4	30.0	.03	.08
TM3ZT-M12017509504(EL24)	M12	1.75	9.5	5.25	75	10	4	24.0	.03	.08
TM3ZT-M12017509504(EL36)	M12	1.75	9.5	5.25	100	10	4	36.0	.03	.08

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