切削條件表 P399
Cutting Condition

Specular Square Type - For Aluminum - 2 flutes

■ 2刃全鏡面鋁用立銑刀

600 Nano

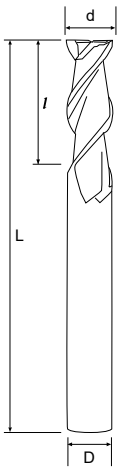
45°

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AET0052	0.5	1.5	50	4	2
AET0062	0.6	1.5	50	4	2
AET0082	0.8	2	50	4	2
AET0102	1	3	50	6	2
AET0122	1.2	4	50	6	2
AET0152	1.5	4	50	6	2
AET0182	1.8	4	50	6	2
AET0202	2	6	50	6	2
AET0302	3	8	50	6	2
AET0402	4	10	50	6	2
AET0502	5	13	50	6	2
AET0602	6	15	50	6	2
AET0802	8	20	60	8	2
AET1002	10	25	75	10	2
AET1202	12	30	75	12	2
AET1602	16	42	100	16	2
AET2002	20	52	100	20	2
AET2502	25	62	125	25	2





Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm

切削條件表 P399
Cutting Condition

Specular Square Type - For Aluminum - 2 flutes

■ 2刃全鏡面鋁用立銑刀

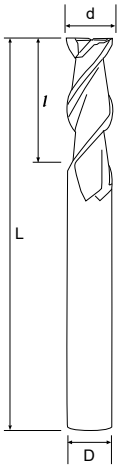
600 Nano | 45° | TB

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AET0052 TB	0.5	1.5	50	4	2
AET0062 TB	0.6	1.5	50	4	2
AET0082 TB	0.8	2	50	4	2
AET0102 TB	1	3	50	6	2
AET0122 TB	1.2	4	50	6	2
AET0152 TB	1.5	4	50	6	2
AET0182 TB	1.8	4	50	6	2
AET0202 TB	2	6	50	6	2
AET0302 TB	3	8	50	6	2
AET0402 TB	4	10	50	6	2
AET0502 TB	5	13	50	6	2
AET0602 TB	6	15	50	6	2
AET0802 TB	8	20	60	8	2
AET1002 TB	10	25	75	10	2
AET1202 TB	12	30	75	12	2
AET1602 TB	16	42	100	16	2
AET2002 TB	20	52	100	20	2
AET2502 TB	25	62	125	25	2





Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm

切削條件表 P400-401
Cutting Condition

Specular Square Type - Long Flute - For Aluminum - 2 flutes

■ 2刃長刃全鏡面鋁用立銑刀

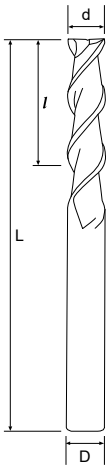
600 Nano | 45° | TB

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
ALET0602 TB	6	30	75	6	2
ALET0802 TB	8	40	100	8	2
ALET1002 TB	10	42	100	10	2
ALET1202 TB	12	52	100	12	2
ALET1602 TB	16	72	150	16	2
ALET2002 TB	20	92	150	20	2
ALET2502 TB	25	112	175	25	2





Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm