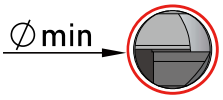
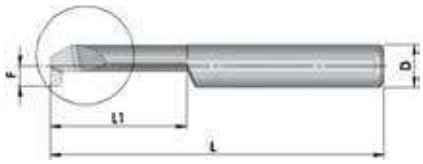
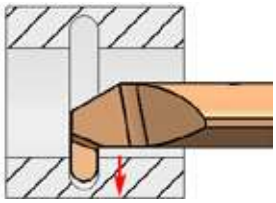
Internal Grooving Radius
內徑圓溝槽

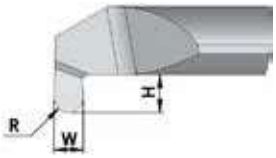
TiSiN 切削條件表 P192 Cutting Condition











MODE 型號	D	Ø min	F	L	L1	W	R	H
IGR10-40.050-12 R/L	4	4	1.8	50	12	1.0	0.50	1.0
IGR15-40.075-12R/L	4	4	1.8	50	12	1.5	0.75	1.0
IGR20-40.100-12 R/L	4	4	1.8	50	12	2.0	1.00	1.3
IGR10-60.050-18 R/L	6	6	2.8	50	18	1.0	0.50	1.6
IGR15-60.075-18 R/L	6	6	2.8	50	18	1.5	0.75	1.6
IGR20-60.100-18 R/L	6	6	2.8	50	18	2.0	1.00	1.6
IGR10-80.050-24 R/L	8	8	3.8	60	24	1.0	0.50	2.5
IGR15-80.075-24 R/L	8	8	3.8	60	24	1.5	0.75	2.5
IGR20-80.100-24 R/L	8	8	3.8	60	24	2.0	1.00	2.5