產品規格表 P96
Specification page

Internal Threading 內徑螺紋切削

Work Materials 被切削材料	Vc(m/min) 切削速度	P-0.5mm Number of Passes 進刀次數	P-0.75mm Number of Passes 進刀次數	P-1.0mm Number of Passes 進刀次數	P-1.25mm Number of Passes 進刀次數	P-1.5mm Number of Passes 進刀次數
S10C，SUM22，etc.	50-150	5~7	7~9	9~11	11~14	14~17
S45C，SCM415等...	30-120	6~8	8~10	10~12	12~15	15~18
SUS303，SUS430等…	20-100	8~10	10~12	12~14	15~17	18~20
FC200，FCD400等…	30-100	7~9	9~11	11~13	14~16	17~19
A5052，A6061，A7025等…	50-150	6~8	8~10	10~12	12~14	15~17
C2801，C3604，etc.	50-150	6~8	8~10	10~12	12~14	15~17