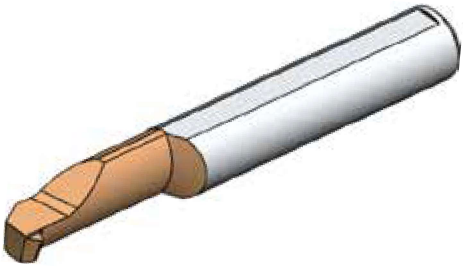
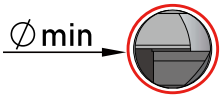
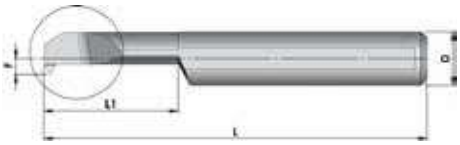
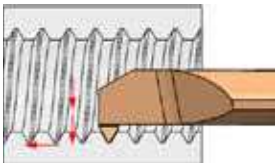
Threading
螺紋車削

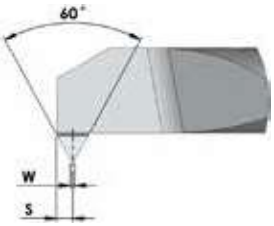
TiSiN 切削條件表 P193
Cutting Condition











MODE 型號	D	Ø min	F	P(mm)	P(TPI)	L	L1	S	W
TA60-23-08 R/L	4	2.3	1.0	0.2-0.5	80-48	50	8	0.45	0.03
TA60-30-15 R/L	4	3.0	1.3	0.5-0.75	40-36	50	15	0.75	0.06
TA60-40-15 R/L	4	4.0	1.8	0.5-1.0	40-24	50	15	0.75	0.06
TA60-60-20 R/L	6	6.0	2.8	0.75-1.5	36-18	50	20	0.80	0.09

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