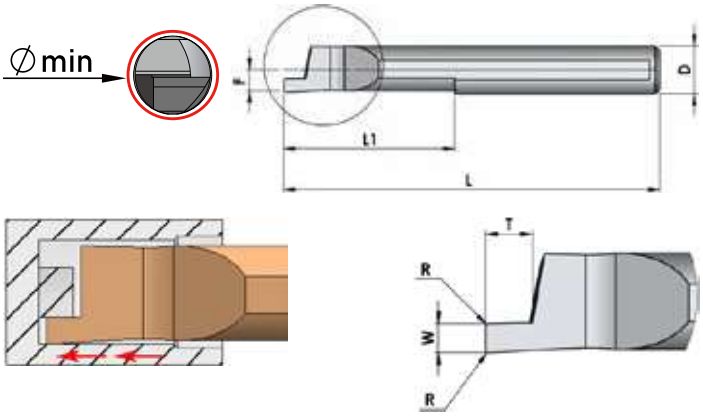
Face Grooving
端面溝槽

TiSiN 切削條件表 P192 Cutting Condition





MODE 型號	D	Ø min	F	L	L1	W	R	T
FG075-40.010-15 R/L	4	4	1.8	50	15	0.75	0.1	1.2
FG100-40.010-15 R/L	4	4	1.8	50	15	1.00	0.1	1.5
FG150-40.010-15 R/L	4	4	1.8	50	15	1.50	0.1	2.6
FG075-50.010-22 R/L	6	5	2.3	50	22	0.75	0.1	1.2
FG100-50.010-22 R/L	6	5	2.3	50	22	1.00	0.1	1.5
FG150-50.010-22 R/L	6	5	2.3	50	22	1.50	0.1	2.5
FG200-50.010-22 R/L	6	5	2.3	50	22	2.00	0.1	3.6
FG100-60.010-22R/L	6	6	2.8	50	22	1.00	0.1	1.5
FG150-60.010-22R/L	6	6	2.8	50	22	1.50	0.1	2.5
FG200-60.010-22 R/L	6	6	2.8	50	22	2.00	0.1	3.0
FG250-60.010-22 R/L	6	6	2.8	50	22	2.50	0.1	4.6
FG250-80.010-22 R/L	8	8	3.8	60	22	2.50	0.1	4.6

www.speedtiger.com.tw