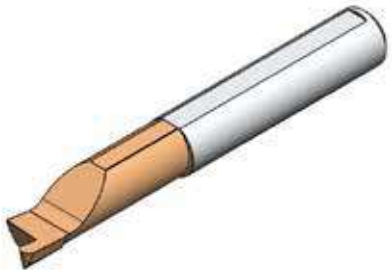
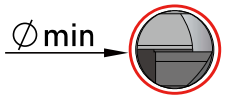
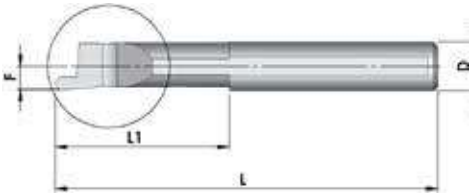
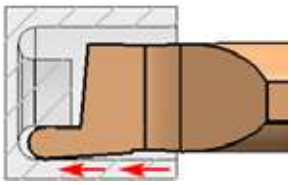
Face Grooving Radius
端面圓溝槽

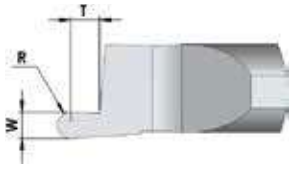
TiSiN 切削條件表 P192 Cutting Condition











MODE 型號	D	Ø min	F	L	L1	W	R	T
FGR100-40.050-15 R/L	4	4	1.8	50	15	1.0	0.50	1.2
FGR150-40.075-15 R/L	4	4	1.8	50	15	1.5	0.75	1.5
FGR100-50.050-22 R/L	6	5	2.3	50	22	1.0	0.50	1.2
FGR150-50.075-22 R/L	6	5	2.3	50	22	1.5	0.75	1.5
FGR200-50.100-22 R/L	6	5	2.3	50	22	2.0	1.00	2.5
FGR100-60.050-22 R/L	6	6	2.3	50	22	1.0	0.50	1.2
FGR150-60.075-22R/L	6	6	2.8	50	22	1.5	0.75	1.5
FGR200-60.100-22R/L	6	6	2.8	50	22	2.0	1.00	2.5