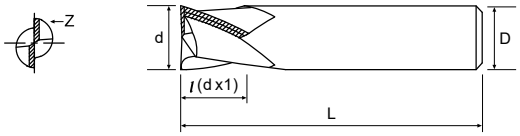
General for Turning & Machine Center - 2 Flutes

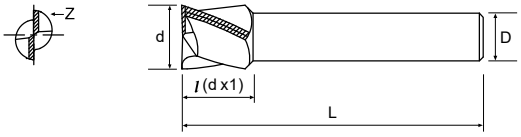
30°

Cutting Condition
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MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flute	Coating		
	d	l	L	D	Z	AlTiBN	TiSiN	ZrN-A
TSTE0102	1	1	40	6	2	.01	.02	.03
TSTE0152	1.5	1.5	40	6	2	.01	.02	.03
TSTE0202	2	2	40	6	2	.01	.02	.03
TSTE0252	2.5	2.5	40	6	2	.01	.02	.03
TSTE0302	3	3	40	6	2	.01	.02	.03
TSTE0352	3.5	3.5	40	6	2	.01	.02	.03
TSTE0402	4	4	40	6	2	.01	.02	.03
TSTE0502	5	5	40	6	2	.01	.02	.03
TSTE0602	6	6	40	6	2	.01	.02	.03
TSTE0802	8	8	40	8	2	.01	.02	.03
TSTE1002	10	10	45	10	2	.01	.02	.03





MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flute	Coating		
	d	l	L	D	Z	AlTiBN	TiSiN	ZrN-A
TTE0702	7	7	40	6	2	.01	.02	.03
TTE0802	8	8	40	6	2	.01	.02	.03
TTE1002	10	10	45	6	2	.01	.02	.03
TTE1202	12	12	50	10	2	.01	.02	.03
TTE1602	16	16	60	10	2	.01	.02	.03

Application :

★ Perfect ◎ Excellent ○ Good

Coating	Carbon steel, Alloy steel	Pre-harden steel	High-hardened				Stainless steel	Titanium alloy	Nickel/Inconel alloy	Copper alloy	Aluminum alloy
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
AlTiBN	◎	◎	◎	○			○				
TiSiN	○	○	○	◎							
ZrN-A	◎	◎	◎	○			◎	○	○		

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