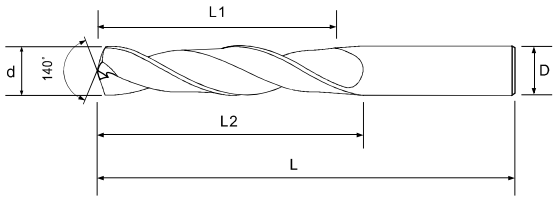
3xD for Stainless Steel
3SN 不鏽鋼專用



Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
3SN0302	3	17	6	60
3SN0312	3.1	17	6	60
3SN0322	3.2	17	6	60
3SN0332	3.3	17	6	60
3SN0342	3.4	17	6	60
3SN0352	3.5	17	6	60
3SN0362	3.6	20	6	65
3SN0372	3.7	20	6	65
3SN0382	3.8	20	6	65
3SN0392	3.9	20	6	65
3SN0402	4	20	6	65
3SN0412	4.1	23	6	70
3SN0422	4.2	23	6	70
3SN0432	4.3	23	6	70
3SN0442	4.4	23	6	70
3SN0452	4.5	23	6	70
3SN0462	4.6	25	6	70
3SN0472	4.7	25	6	70
3SN0482	4.8	25	6	70
3SN0492	4.9	25	6	70
3SN0502	5	25	6	70
3SN0512	5.1	28	6	75
3SN0522	5.2	28	6	75
3SN0532	5.3	28	6	75
3SN0542	5.4	28	6	75
3SN0552	5.5	28	6	75

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

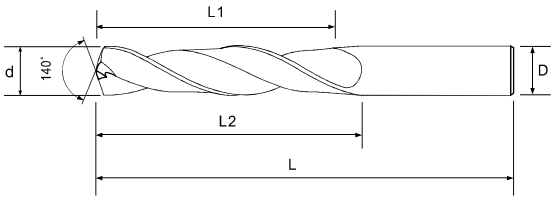
Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎	○				

3xD for Stainless Steel
3SN 不鏽鋼專用



Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
3SN0562	5.6	30	6	75
3SN0572	5.7	30	6	75
3SN0582	5.8	30	6	75
3SN0592	5.9	30	6	75
3SN0602	6	30	6	75
3SN0612	6.1	33	8	80
3SN0622	6.2	33	8	80
3SN0632	6.3	33	8	80
3SN0642	6.4	33	8	80
3SN0652	6.5	33	8	80
3SN0662	6.6	35	8	80
3SN0672	6.7	35	8	80
3SN0682	6.8	35	8	80
3SN0692	6.9	35	8	80
3SN0702	7	35	8	80
3SN0712	7.1	38	8	85
3SN0722	7.2	38	8	85
3SN0732	7.3	38	8	85
3SN0742	7.4	38	8	85
3SN0752	7.5	38	8	85
3SN0762	7.6	40	8	85
3SN0772	7.7	40	8	85
3SN0782	7.8	40	8	85
3SN0792	7.9	40	8	85
3SN0802	8	40	8	85
3SN0812	8.1	43	10	95
3SN0822	8.2	43	10	95

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎	○				

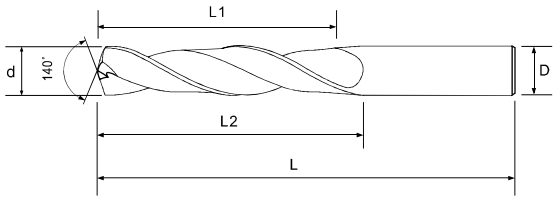
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3xD for Stainless Steel
3SN 不鏽鋼專用



Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
3SN0832	8.3	43	10	95
3SN0842	8.4	43	10	95
3SN0852	8.5	43	10	95
3SN0862	8.6	45	10	95
3SN0872	8.7	45	10	95
3SN0882	8.8	45	10	95
3SN0892	8.9	45	10	95
3SN0902	9	45	10	95
3SN0912	9.1	48	10	100
3SN0922	9.2	48	10	100
3SN0932	9.3	48	10	100
3SN0942	9.4	48	10	100
3SN0952	9.5	48	10	100
3SN0962	9.6	50	10	100
3SN0972	9.7	50	10	100
3SN0982	9.8	50	10	100
3SN0992	9.9	50	10	100
3SN1002	10	50	10	100
3SN1012	10.1	53	12	110
3SN1022	10.2	53	12	110
3SN1032	10.3	53	12	110
3SN1042	10.4	53	12	110
3SN1052	10.5	53	12	110
3SN1062	10.6	55	12	110
3SN1072	10.7	55	12	110
3SN1082	10.8	55	12	110
3SN1092	10.9	55	12	110

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

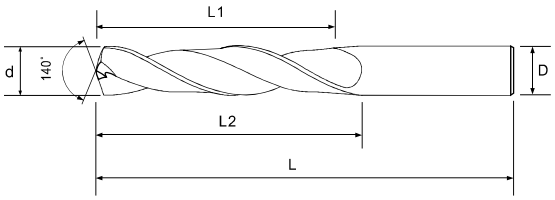
Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎	○				

3xD for Stainless Steel
3SN 不鏽鋼專用

25°~30° | 140° | h7 | h6 | ZrN-A | 切削條件表 P206 Cutting Condition

Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
3SN1102	11	55	12	110
3SN1112	11.1	58	12	115
3SN1122	11.2	58	12	115
3SN1132	11.3	58	12	115
3SN1142	11.4	58	12	115
3SN1152	11.5	58	12	115
3SN1162	11.6	60	12	115
3SN1172	11.7	60	12	115
3SN1182	11.8	60	12	115
3SN1192	11.9	60	12	115
3SN1202	12	60	12	115
3SN1232	12.3	63	14	125
3SN1252	12.5	63	14	125
3SN1282	12.8	65	14	125
3SN1302	13	65	14	125
3SN1352	13.5	68	14	125
3SN1382	13.8	70	14	130
3SN1402	14	70	14	130
3SN1452	14.5	73	16	140
3SN1482	14.8	75	16	140
3SN1502	15	75	16	140
3SN1552	15.5	78	16	145
3SN1582	15.8	80	16	145
3SN1602	16	80	16	145

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎	○				

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