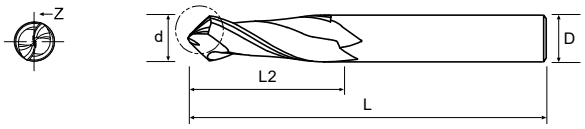
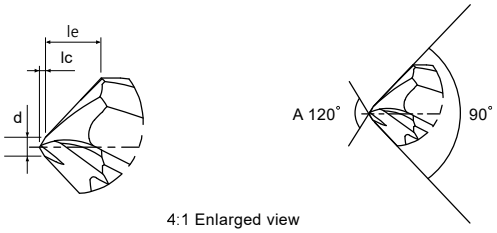
Positioning / Side Milling Chamfer End Mill - 2 Flutes

30°

Cutting Condition P154





4:1 Enlarged view



MODE	Diameter	A Angle	120°		90°	Flute Length	Shank Diameter	Full Length	Flute	Coating			
	d	A	dc	lc	le	L2	D	L	Z		AlTiBN	TiSiN	ZrN-A
SCDM0602-90	6	120°-90°	1.04	0.3	2.48	12	6	50	2	.00	.01	.02	.03
SCDM0802-90	8		1.39	0.4	3.31	16	8	60	2	.00	.01	.02	.03
SCDM1002-90	10		1.73	0.5	4.13	20	10	75	2	.00	.01	.02	.03
SCDM1202-90	12		2.08	0.6	4.96	24	12	75	2	.00	.01	.02	.03

Application :

★ Perfect ◎ Excellent ○ Good

Coating	Carbon steel, Alloy steel	Pre-harden steel	High-hardened				Stainless steel	Titanium alloy	Nickel/Inconel alloy	Copper alloy	Aluminum alloy
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
	○	○								○	○
AlTiBN	◎	◎	○	○			○				
SI	○	○	○	◎							
ZrN-A	◎	◎	○	○			○	○			