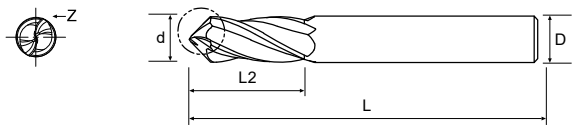
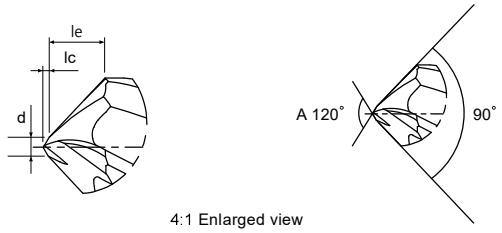
Positioning / Side Milling Chamfer End Mill - 4 Flutes

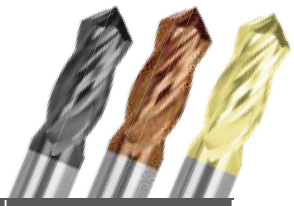


Cutting Condition
P154





4:1 Enlarged view



MODE	Diameter	A Angle	120°		90°	Flute Length	Shank Diameter	Full Length	Flute	Coating		
	d	A	dc	lc	le	L2	D	L	Z	AlTiBN	TiSiN	ZrN-A
SCDM0604-90	6	120°-90°	1.04	0.3	2.48	12	6	50	4	.01	.02	.03
SCDM0804-90	8		1.39	0.4	3.31	16	8	60	4	.01	.02	.03
SCDM1004-90	10		1.73	0.5	4.13	20	10	75	4	.01	.02	.03
SCDM1204-90	12		2.08	0.6	4.96	24	12	75	4	.01	.02	.03

Application :

★ Perfect ◎ Excellent ○Good

Coating	Carbon steel, Alloy steel	Pre-harden steel	High-hardened				Stainless steel	Titanium alloy	Nickel/Inconel alloy	Copper alloy	Aluminum alloy
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
AlTiBN	◎	◎	○	○			○				
Si	○	○	○	◎							
ZrN-A	◎	◎	○	○			○	○			

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