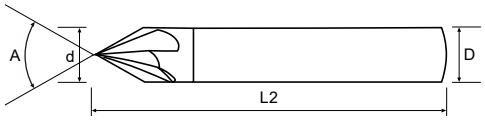
Straight Flute Chamfer End Mill

Cutting Condition P155





MODE	Diameter	Angle	Shank Diameter	Full Length	Flute
	d	A	D	L	Z
CSM0600404 ZrN-A	4	60°	4	50	4
CSM0600604 ZrN-A	6	60°	6	50	4
CSM0600804 ZrN-A	8	60°	8	60	4
CSM0601004 ZrN-A	10	60°	10	75	4



MODE	Diameter	Angle	Shank Diameter	Full Length	Flute
	d	A	D	L	Z
CSM0900404 ZrN-A	4	90°	4	50	4
CSM0900604 ZrN-A	6	90°	6	50	4
CSM0900804 ZrN-A	8	90°	8	60	4
CSM0901004 ZrN-A	10	90°	10	75	4

Application :

★ Perfect ◎ Excellent ○ Good

Coating	Carbon steel, ~HB225	Alloy steel HB225~325	Pre-harden steel HRC30~	Hardened steel HRC40~45	High-hardened HRC55~70	Stainless steel	Copper alloy	Aluminum alloy	Wood	Plastic
ZrN-A	○	◎	◎	◎	○		◎	◎	◎	◎