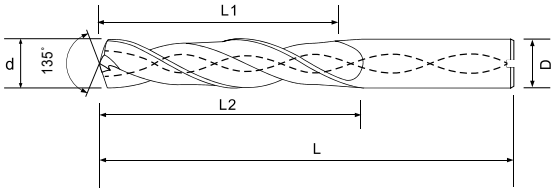
8xD with Coolant Hole for Stainless Steel
8SNC 內冷不鏽鋼專用

25°~30° | 135° | h7 | h6 | ZrN-A | 切削條件表 P206 Cutting Condition

Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
8SNC0302	3	35	6	80
8SNC0312	3.1	35	6	80
8SNC0322	3.2	35	6	80
8SNC0332	3.3	35	6	80
8SNC0342	3.4	35	6	80
8SNC0352	3.5	35	6	80
8SNC0362	3.6	40	6	85
8SNC0372	3.7	40	6	85
8SNC0382	3.8	40	6	85
8SNC0392	3.9	40	6	85
8SNC0402	4	40	6	85
8SNC0412	4.1	45	6	90
8SNC0422	4.2	45	6	90
8SNC0432	4.3	45	6	90
8SNC0442	4.4	45	6	90
8SNC0452	4.5	45	6	90
8SNC0462	4.6	50	6	95
8SNC0472	4.7	50	6	95
8SNC0482	4.8	50	6	95
8SNC0492	4.9	50	6	95
8SNC0502	5	50	6	95
8SNC0512	5.1	55	6	100
8SNC0522	5.2	55	6	100
8SNC0532	5.3	55	6	100
8SNC0542	5.4	55	6	100
8SNC0552	5.5	55	6	100
8SNC0562	5.6	60	6	105
8SNC0572	5.7	60	6	105
8SNC0582	5.8	60	6	105
8SNC0592	5.9	60	6	105

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
◎	◎					★	○			○	○

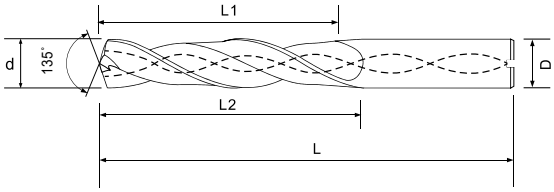
8xD with Coolant Hole for Stainless Steel

8SNC 內冷不鏽鋼專用

25°~30° | 135° | h7 | h6 | ZrN-A | 切削條件表 P206 Cutting Condition

Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
8SNC0602	6	60	6	105
8SNC0612	6.1	65	8	110
8SNC0622	6.2	65	8	110
8SNC0632	6.3	65	8	110
8SNC0642	6.4	65	8	110
8SNC0652	6.5	65	8	110
8SNC0662	6.6	70	8	115
8SNC0672	6.7	70	8	115
8SNC0682	6.8	70	8	115
8SNC0692	6.9	70	8	115
8SNC0702	7	70	8	115
8SNC0712	7.1	75	8	120
8SNC0722	7.2	75	8	120
8SNC0732	7.3	75	8	120
8SNC0742	7.4	75	8	120
8SNC0752	7.5	75	8	120
8SNC0762	7.6	80	8	125
8SNC0772	7.7	80	8	125
8SNC0782	7.8	80	8	125
8SNC0792	7.9	80	8	125
8SNC0802	8	80	8	125
8SNC0812	8.1	85	10	135
8SNC0822	8.2	85	10	135
8SNC0832	8.3	85	10	135
8SNC0842	8.4	85	10	135
8SNC0852	8.5	85	10	135
8SNC0862	8.6	90	10	140
8SNC0872	8.7	90	10	140
8SNC0882	8.8	90	10	140
8SNC0892	8.9	90	10	140
8SNC0902	9	90	10	140

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
◎	◎					★	○			○	○

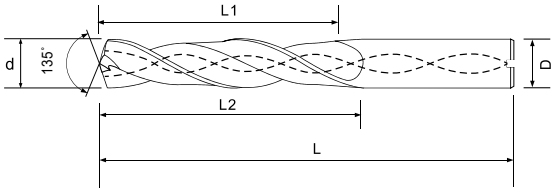
www.speedtiger.com.tw

8xD with Coolant Hole for Stainless Steel
8SNC 內冷不鏽鋼專用

25°~30° | 135° | h7 | h6 | ZrN-A | 切削條件表 P206 Cutting Condition

Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
8SNC0912	9.1	95	10	145
8SNC0922	9.2	95	10	145
8SNC0932	9.3	95	10	145
8SNC0942	9.4	95	10	145
8SNC0952	9.5	95	10	145
8SNC0962	9.6	100	10	150
8SNC0972	9.7	100	10	150
8SNC0982	9.8	100	10	150
8SNC0992	9.9	100	10	150
8SNC1002	10	100	10	150
8SNC1012	10.1	105	12	160
8SNC1022	10.2	105	12	160
8SNC1032	10.3	105	12	160
8SNC1042	10.4	105	12	160
8SNC1052	10.5	105	12	160
8SNC1062	10.6	110	12	165
8SNC1072	10.7	110	12	165
8SNC1082	10.8	110	12	165
8SNC1092	10.9	110	12	165
8SNC1102	11	110	12	165
8SNC1112	11.1	115	12	170
8SNC1122	11.2	115	12	170
8SNC1132	11.3	115	12	170
8SNC1142	11.4	115	12	170
8SNC1152	11.5	115	12	170
8SNC1162	11.6	120	12	175
8SNC1172	11.7	120	12	175
8SNC1182	11.8	120	12	175
8SNC1192	11.9	120	12	175
8SNC1202	12	120	12	175

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
◎	◎					★	○			○	○