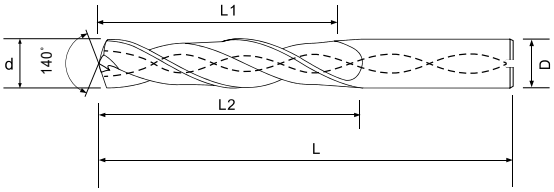
5xD with Coolant Hole for Stainless Steel
5SNC 內冷不鏽鋼專用

25°~30° | 140° | h7 | h6 | ZrN-A | 切削條件表 P206 Cutting Condition

Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SNC0302	3	27	6	70
5SNC0312	3.1	27	6	70
5SNC0322	3.2	27	6	70
5SNC0332	3.3	27	6	70
5SNC0342	3.4	27	6	70
5SNC0352	3.5	27	6	70
5SNC0362	3.6	30	6	75
5SNC0372	3.7	30	6	75
5SNC0382	3.8	30	6	75
5SNC0392	3.9	30	6	75
5SNC0402	4	30	6	75
5SNC0412	4.1	34	6	80
5SNC0422	4.2	34	6	80
5SNC0432	4.3	34	6	80
5SNC0442	4.4	34	6	80
5SNC0452	4.5	34	6	80
5SNC0462	4.6	36	6	80
5SNC0472	4.7	36	6	80
5SNC0482	4.8	36	6	80
5SNC0492	4.9	36	6	80
5SNC0502	5	36	6	80
5SNC0512	5.1	40	6	85
5SNC0522	5.2	40	6	85
5SNC0532	5.3	40	6	85
5SNC0542	5.4	40	6	85

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
◎	◎					★	○			○	○

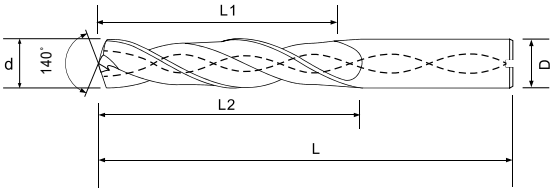
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Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SNC0552	5.5	40	6	85
5SNC0562	5.6	42	6	85
5SNC0572	5.7	42	6	85
5SNC0582	5.8	42	6	85
5SNC0592	5.9	42	6	85
5SNC0602	6	42	6	85
5SNC0612	6.1	46	8	90
5SNC0622	6.2	46	8	90
5SNC0632	6.3	46	8	90
5SNC0642	6.4	46	8	90
5SNC0652	6.5	46	8	90
5SNC0662	6.6	49	8	95
5SNC0672	6.7	49	8	95
5SNC0682	6.8	49	8	95
5SNC0692	6.9	49	8	95
5SNC0702	7	49	8	95
5SNC0712	7.1	54	8	100
5SNC0722	7.2	54	8	100
5SNC0732	7.3	54	8	100
5SNC0742	7.4	54	8	100
5SNC0752	7.5	54	8	100
5SNC0762	7.6	56	8	100
5SNC0772	7.7	56	8	100
5SNC0782	7.8	56	8	100
5SNC0792	7.9	56	8	100
5SNC0802	8	56	8	100

Application 適用材質：

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Carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
◎	◎					★	○			○	○

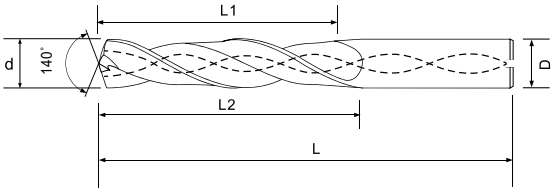
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Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)*1.5
最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SNC0812	8.1	62	10	115
5SNC0822	8.2	62	10	115
5SNC0832	8.3	62	10	115
5SNC0842	8.4	62	10	115
5SNC0852	8.5	62	10	115
5SNC0862	8.6	64	10	115
5SNC0872	8.7	64	10	115
5SNC0882	8.8	64	10	115
5SNC0892	8.9	64	10	115
5SNC0902	9	64	10	115
5SNC0912	9.1	68	10	120
5SNC0922	9.2	68	10	120
5SNC0932	9.3	68	10	120
5SNC0942	9.4	68	10	120
5SNC0952	9.5	68	10	120
5SNC0962	9.6	70	10	120
5SNC0972	9.7	70	10	120
5SNC0982	9.8	70	10	120
5SNC0992	9.9	70	10	120
5SNC1002	10	70	10	120
5SNC1012	10.1	74	12	130
5SNC1022	10.2	74	12	130
5SNC1032	10.3	74	12	130
5SNC1042	10.4	74	12	130
5SNC1052	10.5	74	12	130
5SNC1062	10.6	78	12	135

Application 適用材質：

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	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
◎	◎					★	○			○	○

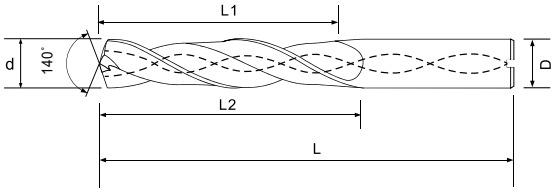
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最長有效深度(L1)=溝長(L2) -刃徑(d)*1.5





MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SNC1072	10.7	78	12	135
5SNC1082	10.8	78	12	135
5SNC1092	10.9	78	12	135
5SNC1102	11	78	12	135
5SNC1112	11.1	82	12	140
5SNC1122	11.2	82	12	140
5SNC1132	11.3	82	12	140
5SNC1142	11.4	82	12	140
5SNC1152	11.5	82	12	140
5SNC1162	11.6	84	12	140
5SNC1172	11.7	84	12	140
5SNC1182	11.8	84	12	140
5SNC1192	11.9	84	12	140
5SNC1202	12	84	12	140
5SNC1222	12.2	90	14	150
5SNC1232	12.3	90	14	150
5SNC1252	12.5	90	14	150
5SNC1282	12.8	92	14	150
5SNC1302	13	92	14	150
5SNC1352	13.5	96	14	155
5SNC1382	13.8	98	14	155
5SNC1402	14	98	14	155

Application 適用材質：

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◎	◎					★	○			○	○

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