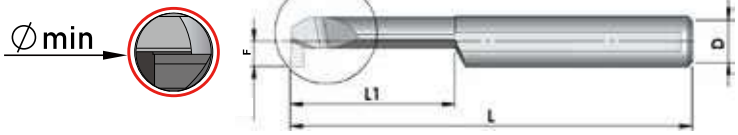
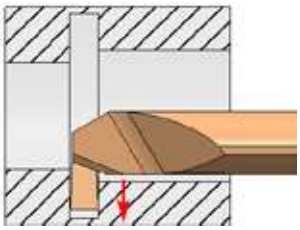
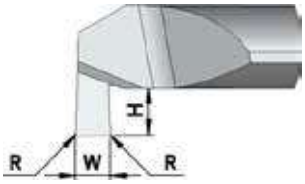
Internal Grooving
內徑溝槽

TiSiN 切削條件表 P192
Cutting Condition









MODE 型號	D	Ø min	F	L	L1	W	R	H
IG05-40.005-10 R/L	4	4	1.8	50	10	0.5	0.05	0.5
IG05-40.005-15 R/L	4	4	1.8	50	15	0.5	0.05	0.5
IG10-40.010-10 R/L	4	4	1.8	50	10	1.0	0.10	1.0
IG10-40.010-15 R/L	4	4	1.8	50	15	1.0	0.10	1.0
IG15-40.015-10 R/L	4	4	1.8	50	10	1.5	0.15	1.0
IG15-40.015-15 R/L	4	4	1.8	60	15	1.5	0.15	1.0
IG10-50.010-15 R/L	6	5	2.3	50	15	1.0	0.10	1.2
IG10-50.010-25 R/L	6	5	2.3	50	25	1.0	0.10	1.2
IG15-50.015-15 R/L	6	5	2.3	50	15	1.5	0.15	1.2
IG15-50.015-25 R/L	6	5	2.3	50	25	1.5	0.15	1.2
IG20-50.020-15 R/L	6	5	2.3	50	15	2.0	0.20	1.2
IG20-50.020-25 R/L	6	5	2.3	50	25	2.0	0.20	1.2
IG10-60.010-15 R/L	6	6	2.8	50	15	1.0	0.10	1.5
IG10-60.010-25 R/L	6	6	2.8	50	25	1.0	0.10	1.5
IG15-60.015-15 R/L	6	6	2.8	50	15	1.5	0.15	1.5
IG15-60.015-25 R/L	6	6	2.8	50	25	1.5	0.15	1.5
IG20.60.020-15 R/L	6	6	2.8	50	15	2.0	0.20	1.5
IG20.60.020-25 R/L	6	6	2.8	50	25	2.0	0.20	1.5
IG10-70.010-20 R/L	8	7	3.3	60	20	1.0	0.10	1.8
IG10-70.010-30 R/L	8	7	3.3	75	30	1.0	0.10	1.8
IG15-70.015-20 R/L	8	7	3.3	60	20	1.5	0.15	2.0
IG15-70.015-30 R/L	8	7	3.3	75	30	1.5	0.15	2.0
IG20-70.020-20 R/L	8	7	3.3	60	20	2.0	0.20	2.5
IG20-70.020-30 R/L	8	7	3.3	75	30	2.0	0.20	2.5
IG10-80.010-20 R/L	8	8	3.8	60	20	1.0	0.10	1.8
IG10-80.010-30 R/L	8	8	3.8	75	30	1.0	0.10	1.8
IG15-80.015-20 R/L	8	8	3.8	60	20	1.5	0.15	2.0
IG15-80.015-30 R/L	8	8	3.8	75	30	1.5	0.15	2.0
IG20-80.020-20 R/L	8	8	3.8	60	20	2.0	0.20	2.5
IG20-80.020-30 R/L	8	8	3.8	75	30	2.0	0.20	2.5

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