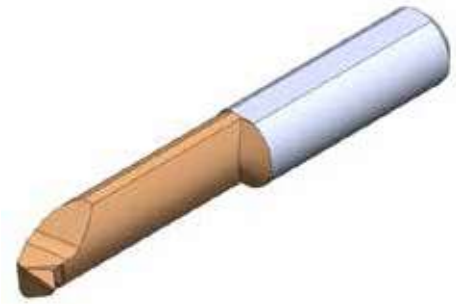
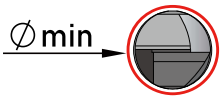
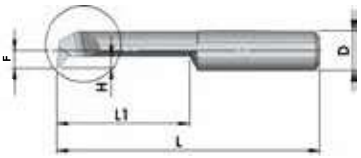
Profiling & Boring
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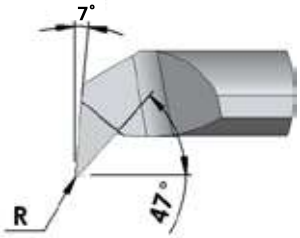
TiSiN 切削條件表 P192 Cutting Condition











MODE 型號	D	Ø min	F	L	L1	R	H
PF47-10.005-03 R/L	4	1	0.4	50	3	0.05	0.2
PF47-10.005-05 R/L	4	1	0.4	50	5	0.05	0.2
PF47-20.005-06 R/L	4	2	0.8	50	6	0.05	0.4
PF47-20.005-10 R/L	4	2	0.8	50	10	0.05	0.4
PF47-20.005-14 R/L	4	2	0.8	50	14	0.05	0.4
PF47-30.010-09 R/L	4	3	1.3	50	9	0.1	0.6
PF47-30.010-15 R/L	4	3	1.3	50	15	0.1	0.6
PF47-30.010-21 R/L	4	3	1.3	50	21	0.1	0.6
PF47-40.010-12 R/L	4	4	1.8	50	12	0.1	0.8
PF47-40.010-20 R/L	4	4	1.8	50	20	0.1	0.8
PF47-40.010-28 R/L	4	4	1.8	60	28	0.1	0.8
PF47-50.020-15 R/L	6	5	2.3	50	15	0.2	1
PF47-50.020-25 R/L	6	5	2.3	50	25	0.2	1
PF47-50.020-35 R/L	6	5	2.3	60	35	0.2	1
PF47-60.020-18 R/L	6	6	2.8	50	18	0.2	1.2
PF47-60.020-30 R/L	6	6	2.8	60	30	0.2	1.2
PF47.60.020-42 R/L	6	6	2.8	75	42	0.2	1.2
PF47-70.020-21 R/L	8	7	3.3	60	21	0.2	1.4
PF47-70.020-35 R/L	8	7	3.3	75	35	0.2	1.4
PF47-70.020-49 R/L	8	7	3.3	100	49	0.2	1.4
PF47-80.020-24 R/L	8	8	3.8	60	24	0.2	1.6
PF47-80.020-40 R/L	8	8	3.8	75	40	0.2	1.6
PF47-80.020-56 R/L	8	8	3.8	100	56	0.2	1.6

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