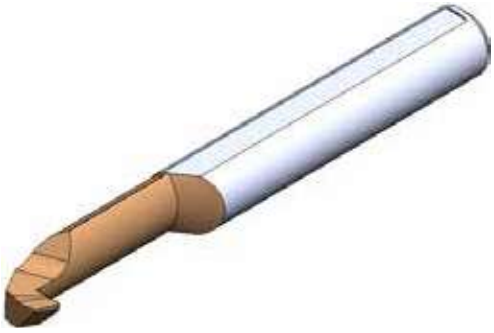
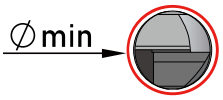
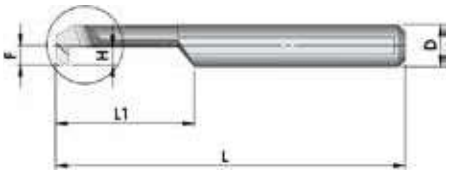
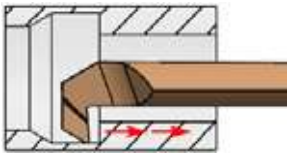
Back Turning
背車削

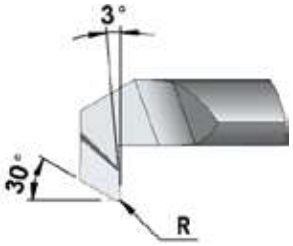
TiSiN 切削條件表 P192 Cutting Condition











MODE 型號	D	Ø min	F	L	L1	R	H	W
BT30-40.010-12 R/L	4	4	1.8	50	12	0.1	1	1.5
BT30-40.010-20 R/L	4	4	1.8	50	20	0.1	1	1.5
BT30-60.020-18 R/L	6	6	2.8	50	18	0.2	1.5	2
BT30-60.020-30 R/L	6	6	2.8	60	30	0.2	1.5	2.5
BT30-80.020-24 R/L	8	8	3.8	60	24	0.2	2	2.5
BT30-80.020-40 R/L	8	8	3.8	75	40	0.2	2	2.5