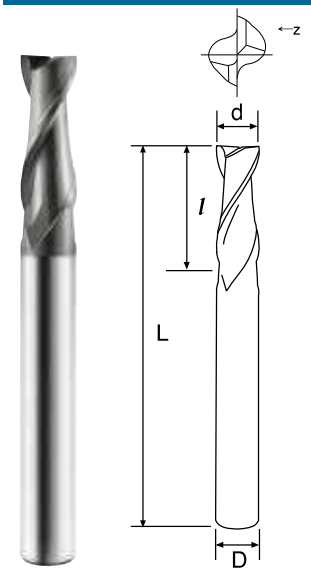
ISE

Square Type - 2 flutes

Cutting Condition P34-39 | 600 Nano | 35° | ALTiBN



FRACTIONAL

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	*l*	L	D	Z
ISE1/16"2T	1/16	3/16	1-1/2	1/8	2
ISE5/64"2T	5/64	3/16	1-1/2	1/8	2
ISE3/32"2T	3/32	9/32	1-1/2	1/8	2
ISE7/64"2T	7/64	3/8	1-1/2	1/8	2
ISE1/8"2T	1/8	3/8	1-1/2	1/8	2
ISE3/16"2T	3/16	5/8	2	3/16	2
ISE1/4"2T	1/4	3/4	2-1/2	1/4	2
ISE5/16"2T	5/16	13/16	2-1/2	5/16	2
ISE3/8"2T	3/8	1	2-1/2	3/8	2
ISE1/2"2T	1/2	1	3	1/2	2
ISE5/8"2T	5/8	1-1/4	3-1/2	5/8	2

Unit:inch

◎ : Excellent ○ : Good

P				H	M	K	S		N			
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels	High Hard-ened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy	Copper	Aluminum	Wood	Plastic
~HB225	HB225~325	HRC30~	HRC40~45	HRC55~70								
○	◎	◎	◎	○		○				○		

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