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REC
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• RE/REC Series Cutting Condition 標準切削

被切削材 Work Material	一般構造用鋼 Structural Steels SS400	炭素鋼 Carbon Steels S45C, S50C	鑄鐵、合金鋼 Cast Iron, Alloy Steels FC, FCD, SCM, SKD	調質鋼 Hardened Steels		不鏽鋼 Stainless Steels SUS304
				HRC30~40	~HRC50	
切削速度 Cutting Speed	8~20 m/min	9~15 m/min	8~15 m/min	5~12 m/min	5~10 m/min	5~10m/min
刃徑 Dia. (mm)	Removal Amount (mm/Dia.)	Feed (mm/rev)	Feed (mm/rev)	Feed (mm/rev)	Feed (mm/rev)	Feed (mm/rev)
5	0.1~0.2	0.05~0.1	0.08~0.15	0.05~0.1	0.05~0.1	0.05~0.1
10	0.2~0.3	0.1~0.3	0.1~0.3	0.1~0.3	0.1~0.2	0.1~0.2
15	0.3~0.5	0.2~0.4	0.3~0.5	0.15~0.35	0.1~0.3	0.15~0.35
20	0.3~0.5	0.3~0.5	0.3~0.5	0.2~0.4	0.15~0.35	0.2~0.4

Unit/單位: mm