切削條件表 P467
Cutting Condition

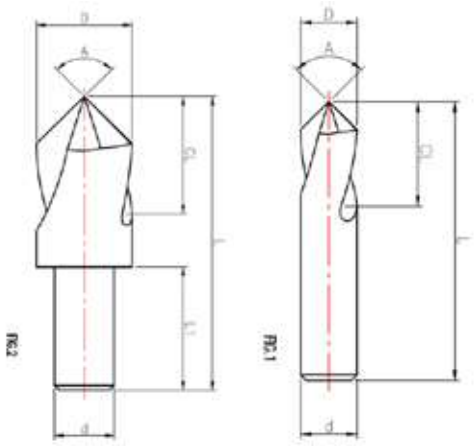
Position Chamfer Cutter

■ 定位倒角刀



MODE	Diameter	Angle	Cutting Length	Shank Length	Shank Diameter	Full Length	Flutes	FIG
型號	D 刃徑	A 角度	CL 刃長	L1 柄長	d 柄徑	L 全長	Z 刃數	FIG
PDSTS040600	4	60°	8	-	4	40	2	1
PDSTS060600	6		12	-	6	40	2	1
PDSTS080600	8		15	-	8	40	2	1
PDSTS100600	10		15	-	10	40	2	1
PDSTS120600	12		15	-	12	40	2	1
PDSTS160600	16		20	20	10	50	2	2
PDSTS200600	20		20	20	10	50	2	2
PDSTS040900	4	90°	8	-	4	40	2	1
PDSTS060900	6		12	-	6	40	2	1
PDSTS080900	8		15	-	8	40	2	1
PDSTS100900	10		15	-	10	40	2	1
PDSTS120900	12		15	-	12	40	2	1
PDSTS160900	16		20	20	10	50	2	2
PDSTS200900	20		20	20	10	50	2	2
PDSTS040120	4	120°	8	-	4	40	2	1
PDSTS060120	6		12	-	6	40	2	1
PDSTS080120	8		15	-	8	40	2	1
PDSTS100120	10		15	-	10	40	2	1
PDSTS120120	12		15	-	12	40	2	1
PDSTS160120	16		20	20	10	50	2	2
PDSTS200120	20		20	20	10	50	2	2

特殊規格可依需求接單生產
Make to order for special requests is available.



Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	○				○	○	○

Unit/單位: mm