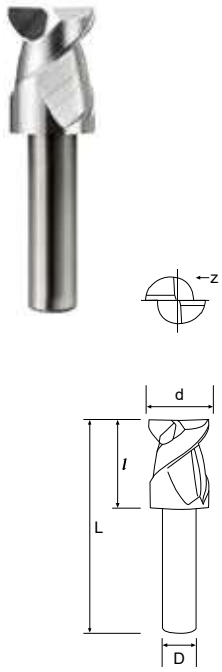
AES5 2 刃 切削條件表 P454 Cutting Condition

AES5 3 刃 切削條件表 P455 Cutting Condition

AES5 Square Tip - For Aluminum Alloy - 2 & 3 flutes

■ 鋁用刀頭 2 刃 /3 刃

600 Nano | HRC ▶40 | 55°



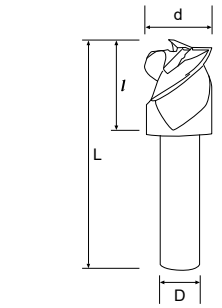
2 Flutes - 2 刃

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AES50802	8	6	20	6	2
AES51002	10	8	24	6	2
AES51202	12	9	26	6	2
AES51602	16	12	32	10	2
AES52002	20	15	35	12	2



3 Flutes - 3 刃

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AES50803	8	6	20	6	3
AES51003	10	8	24	6	3
AES51203	12	9	26	6	3
AES51603	16	12	32	10	3
AES52003	20	15	35	12	3



產品特點

鋁加工專用立銑刀
採用 55° 螺旋角之設計，使排屑順暢；高速加工時不易發生顫動，可提升加工精度。

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	◎

Unit/單位: mm