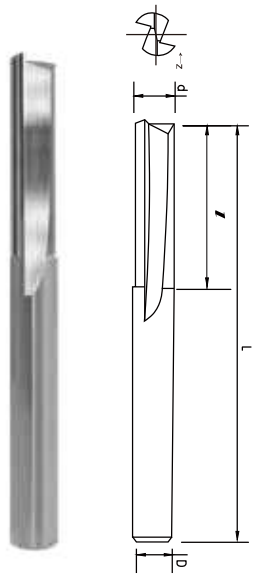
ISES

Straight Flute - 2 flutes

Cutting Condition
P55



FRACTIONAL

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	*l*	L	D	Z
ISES1/4"2	1/4	1	2-1/2	1/4	2

Unit:inch

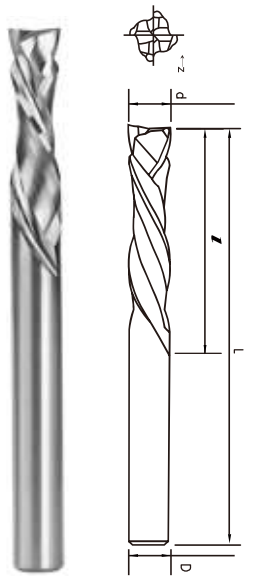
◎ : Excellent ○ : Good

P				H	M	K	S		N			
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels	High Hard-ened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy	Copper	Aluminum	Wood	Plastic
~HB225	HB225~325	HRC30~	HRC40~45	HRC55~70								
									○	○	◎	◎

ISEUD

Up Down Compression - 2 flutes

Cutting Condition
P56



FRACTIONAL

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	*l*	L	D	Z
ISEUD1/4“2	1/4	1	2-1/2	1/4	2
ISEUD3/8“2	3/8	1-1/4	4	3/8	2
ISEUD1/2“2	1/2	1-1/2	4	1/2	2

Unit:inch

◎ : Excellent ○ : Good

P				H	M	K	S		N			
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels	High Hard-ened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy	Copper	Aluminum	Wood	Plastic
~HB225	HB225~325	HRC30~	HRC40~45	HRC55~70								
									○	○	◎	◎