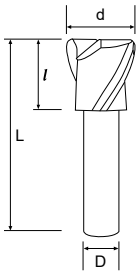
切削條件表 P452
Cutting Condition

SES Square Tip - 2 & 4 flutes

■ 平刀頭 2 刃 /4 刃





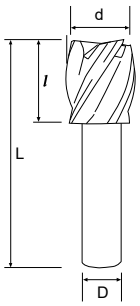


2 Flutes - 2 刃

MODE	Diameter	Flute Length	Shank Diameter	Full Length	Flutes
型號	d 刃徑	l 刃長	D 柄徑	L 全長	Z 刃數
SES0802 nACRo	8	6	6	20	2
SES1002 nACRo	10	8	6	24	2
SES1202 nACRo	12	9	6	26	2
SES1602 nACRo	16	12	10	32	2
SES2002 nACRo	20	15	12	35	2







4 Flutes - 4 刃

MODE	Diameter	Flute Length	Shank Diameter	Full Length	Flutes
型號	d 刃徑	l 刃長	D 柄徑	L 全長	Z 刃數
SES0804 nACRo	8	6	6	20	4
SES1004 nACRo	10	8	6	24	4
SES1204 nACRo	12	9	6	26	4
SES1604 nACRo	16	12	10	32	4
SES2004 nACRo	20	15	12	35	4

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	○	○	○				

Unit/單位: mm