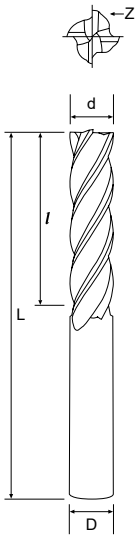
ILET
Square Type - Long Flute - 4 flutes

600 Nano | 35° | ALTiBN





FRACTIONAL

Cutting Condition **P41-46**

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	*l*	L	D	Z
ILET1/4''4T	1/4	1-1/8	3	1/4	4
ILET5/16''4T	5/16	1-1/4	3	5/16	4
ILET3/8''4T	3/8	1-1/2	4	3/8	4
ILET1/2''4T	1/2	2	4	1/2	4

Unit:inch

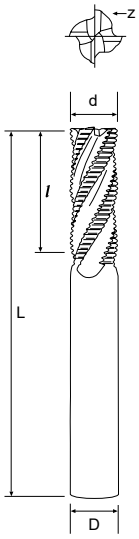
◎ : Excellent ○ : Good

P				H	M	K	S		N			
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels	High Hard-ened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy	Copper	Aluminum	Wood	Plastic
~HB225	HB225~325	HRC30~	HRC40~45	HRC55~70								
○	◎	◎	◎	○		○						

INTA
Roughing Type - 4 flutes

600 Nano | 35° | ZrN-A





FRACTIONAL

Cutting Condition **P47-48**

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	*l*	L	D	Z
INTA1/4"4 ZrN-A	1/4	3/4	2-1/2	1/4	4
INTA5/16"4 ZrN-A	5/16	13/16	2-1/2	5/16	4
INTA3/8"4 ZrN-A	3/8	7/8	2-1/2	3/8	4
INTA1/2"4 ZrN-A	1/2	1	3	1/2	4
INTA5/8"4 ZrN-A	5/8	1-1/4	3-1/2	5/8	4

Unit:inch

◎ : Excellent ○ : Good

P				H	M	K	S		N			
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels	High Hard-ened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy	Copper	Aluminum	Wood	Plastic
~HB225	HB225~325	HRC30~	HRC40~45	HRC55~70								
○	◎	◎	◎	○		○						