

切削
條件表 **P429**
Cutting Condition

KKF Multi Flutes High Efficiency

■ 多刃高效立銑刀

400
NanoHRC
45

35°

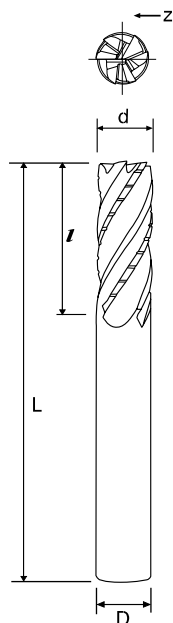
nACRo

● Ultra Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4 μm

KKF					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKF0602	6	16	50	6	2
KKF0802	8	19	60	8	2
KKF1002	10	25	75	10	2
KKF1202	12	30	75	12	2
KKF1602	16	35	110	16	2
KKF2002	20	45	110	20	2

KKF					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKF0603	6	16	50	6	3
KKF0803	8	19	60	8	3
KKF1003	10	25	75	10	3
KKF1203	12	30	75	12	3
KKF1603	16	35	110	16	3
KKF2003	20	45	110	20	3



Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	◎	○	○					

Unit/單位: mm