



切削條件表
P329
Cutting Condition

Roughing series - Oil Jet
油孔粗銑刀

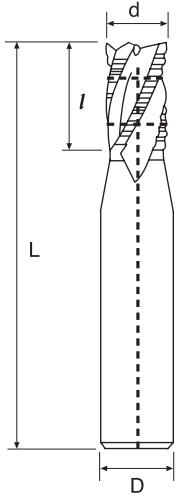


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
JXTA0603RS	6	16	50	6	3
JXTA0803RS	8	19	60	8	3
JXTA1003RS	10	25	75	10	3
JXTA1203RS	12	30	75	12	3
JXTA1603RS	16	35	100	16	3
JXTA2003RS	20	45	100	20	3
JXTA0604RS	6	16	50	6	4
JXTA0804RS	8	19	60	8	4
JXTA1004RS	10	25	75	10	4
JXTA1204RS	12	30	75	12	4
JXTA1604RS	16	35	100	16	4
JXTA2004RS	20	45	100	20	4



-
-
-
-
-
-
-
-
-
-
-
-
-
-
-
-

Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			○	○	