

切削  
條件表 **P341**  
Cutting Condition

**SPEED TIGER**

**Ball Nose - 2 flutes - Oil Jet**

■ **油孔2刃球刀**

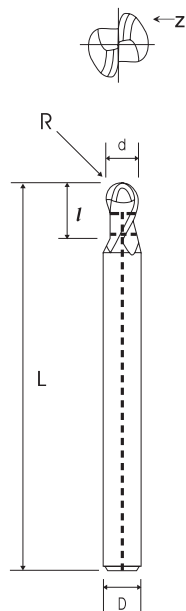


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 值	ℓ 刃長	L 全長	D 柄徑	Z 刃數
JSB0602RS	6	3	12	50	6	2
JSB0802RS	8	4	16	60	8	2
JSB1002RS	10	5	20	75	10	2
JSB1202RS	12	6	24	75	12	2
JSB1602RS	16	8	32	100	16	2
JSB2002RS	20	10	40	100	20	2



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			○	○	

中心出水銑刀

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55**
- HRC > 60
- HRC > 65
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