

切削
條件表 **P428**
Cutting Condition

KKM Multi Flutes High Efficiency

■ 多刃高效立銑刀

400
NanoHRC
55

35°

TiSiN

● Ultra Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4 μm

KKM (2 Flutes - 2刃)

Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKM0602	6	16	50	6	2
KKM0802	8	19	60	8	2
KKM1002	10	22	75	10	2
KKM1202	12	26	75	12	2
KKM1602	16	35	110	16	2
KKM2002	20	40	110	20	2
KKM2502	25	45	110	25	2

KKM (3 Flutes - 3刃)

Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKM0603	6	16	50	6	3
KKM0803	8	19	60	8	3
KKM1003	10	25	75	10	3
KKM1203	12	30	75	12	3
KKM1603	16	40	110	16	3
KKM2003	20	45	110	20	3
KKM2503	25	50	110	25	3

KKM (4 Flutes - 4刃)

Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數
KKM1004	10	25	75	10	4
KKM1204	12	30	75	12	4
KKM1604	16	40	110	16	4
KKM2004	20	45	110	20	4
KKM2504	25	50	110	25	4

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○	◎	◎					

Unit/單位: mm