



切削條件表 **P402**
Cutting Condition

Specular Square series - For Aluminum - 2 flutes

2刃全鏡面鋁用立銑刀

600 Nano



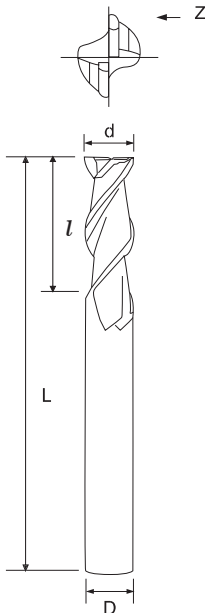
TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AET0052 TB	0.5	1.5	50	4	2
AET0062 TB	0.6	1.5	50	4	2
AET0082 TB	0.8	2	50	4	2
AET0102 TB	1	3	50	6	2
AET0122 TB	1.2	4	50	6	2
AET0152 TB	1.5	4	50	6	2
AET0182 TB	1.8	5	50	6	2
AET0202 TB	2	6	50	6	2
AET0302 TB	3	8	50	6	2
AET0402 TB	4	10	50	6	2
AET0502 TB	5	13	50	6	2
AET0602 TB	6	15	50	6	2
AET0802 TB	8	20	60	8	2
AET1002 TB	10	25	75	10	2
AET1202 TB	12	30	75	12	2
AET1602 TB	16	42	100	16	2
AET2002 TB	20	52	100	20	2
AET2502 TB	25	62	125	25	2



- HRC >40
- HRC >45
- HRC >50
- HRC >55
- HRC >60
- HRC >65
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
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