

400⁺

2 刃

切 削
條件表 P361
Cutting Condition

3 刃

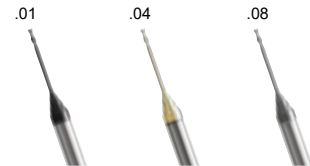
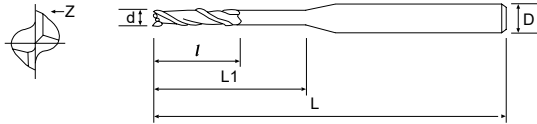
切 削
條件表 P362
Cutting Condition

Square Type - Long Neck - 3 flutes

■ 3刃深溝長頸立銑刀

400
PLUSHRC
55A
B
A≠B

● Ultra Fine Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4μm

Dimension 規格						Purchase Code 採購代碼			
Diameter	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	Z 刃長	L1 有效長	L 全長	D 柄徑	Z 刃數	型號	ALTiBN	ZrN-S	nACRo
2	3	14	50	4	3	P-ULNT20143	.01	.04	.08
2	3	16	50	4	3	P-ULNT20163	.01	.04	.08
2	3	18	50	4	3	P-ULNT20183	.01	.04	.08
2	3	20	50	4	3	P-ULNT20203	.01	.04	.08
2.5	4	8	50	4	3	P-ULNT25083	.01	.04	.08
2.5	4	12	50	4	3	P-ULNT25123	.01	.04	.08
2.5	4	16	50	4	3	P-ULNT25163	.01	.04	.08
2.5	4	20	50	4	3	P-ULNT25203	.01	.04	.08
3	4.5	10	50	6	3	P-ULNT30103	.01	.04	.08
3	4.5	12	50	6	3	P-ULNT30123	.01	.04	.08
3	4.5	16	60	6	3	P-ULNT30163	.01	.04	.08
3	4.5	20	60	6	3	P-ULNT30203	.01	.04	.08
3	4.5	25	75	6	3	P-ULNT30253	.01	.04	.08
4	6	12	50	6	3	P-ULNT40123	.01	.04	.08
4	6	16	60	6	3	P-ULNT40163	.01	.04	.08
4	6	20	75	6	3	P-ULNT40203	.01	.04	.08
4	6	25	75	6	3	P-ULNT40253	.01	.04	.08
4	6	30	75	6	3	P-ULNT40303	.01	.04	.08
4	6	35	75	6	3	P-ULNT40353	.01	.04	.08

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
ALTiBN	◎	◎	◎	◎	○		○					
ZrN-S	◎	◎	◎	○	○				○			
nACRo	◎	◎	◎	◎	○		◎		○	○		

Unit/單位: mm