

切 削
條件表
Cutting Condition

P347-348

Ball Nose Type - For Copper & Aluminum - 2 flutes

■ 2刃銅鋁合金球型立銑刀

600
Nano

25°

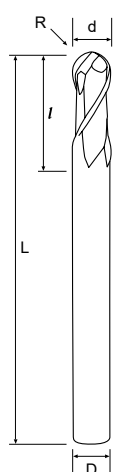
TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 值	刃長	L 全長	D 柄徑	Z 刃數
ACB0102 TB	1	0.5	2	50	4	2
ACB0152 TB	1.5	0.75	3	50	4	2
ACB0202 TB	2	1	4	50	4	2
ACB0252 TB	2.5	1.25	5	50	4	2
ACB0302 TB	3	1.5	6	50	4	2
ACB0352 TB	3.5	1.75	7	50	4	2
ACB0402 TB	4	2	8	50	4	2
ACB0452 TB	4.5	2.25	9	50	6	2
ACB0502 TB	5	2.5	10	50	6	2
ACB0552 TB	5.5	2.75	11	50	6	2
ACB0602 TB	6	3	12	50	6	2
ACB0802 TB	8	4	16	60	8	2
ACB1002 TB	10	5	20	75	10	2
ACB1202 TB	12	6	24	75	12	2

• Tolerance for Ball radius : ±0.01mm R容許差



Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	◎

Unit/單位: mm