

切 削
條件表 **P400-401**
Cutting Condition

Specular Square Type - Long Flute - For Aluminum - 2 flutes

■ 2刃長刃全鏡面鋁用立銑刀

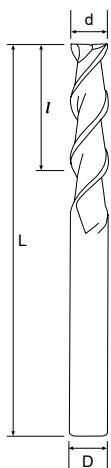
600
Nano

45°

TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	刀長	L 全長	D 柄徑	Z 刃數
ALET0602 TB	6	30	75	6	2
ALET0802 TB	8	40	100	8	2
ALET1002 TB	10	42	100	10	2
ALET1202 TB	12	52	100	12	2
ALET1602 TB	16	72	150	16	2
ALET2002 TB	20	92	150	20	2
ALET2502 TB	25	112	175	25	2

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65

○

○

○

○

○

○

○

○

○

○

○

○

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm