

切削
條件表 **P423-424**
Cutting Condition

FHP Type - Short Flute - 4 flutes

■ 4刃短刃重切削立銑刀

400
Nano

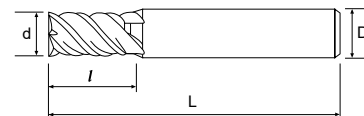
HRC
▶ 60

ALTIBN

● Ultra Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4 μm

Purchase Code
採購代碼 : FHP030.A



UMG - FHP

Dimension 規格					Purchase Code 採購代碼	
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	Standard Type 標準刀型	Anti-Vibration Design 抗震刀型
d 直徑	l 刃長	L 全長	D 柄徑	Z 刃數		
3	8	60	6	4	FHP030	FHP030.A
4	11	60	6	4	FHP040	FHP040.A
5	13	60	6	4	FHP050	FHP050.A
6	13	60	6	4	FHP060	FHP060.A
8	19	60	8	4	FHP080	FHP080.A
10	22	75	10	4	FHP100	FHP100.A
12	26	100	12	4	FHP120	FHP120.A
16	35	100	16	4	FHP160	FHP160.A
20	40	100	20	4	FHP200	FHP200.A

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○	○				

Unit/單位: mm