

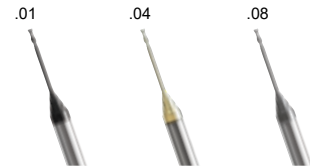
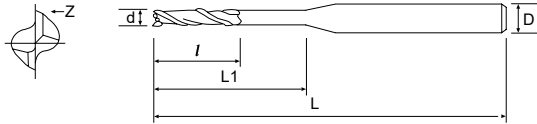
400⁺2 刃
切削
條件表
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Cutting Condition3 刃
切削
條件表
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Cutting Condition

Square Type - Long Neck - 2 & 3 flutes

■ 2刃&3刃深溝長頸立銑刀

400
PLUSHRC
55A
B
A≠B

● Ultra Fine Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4μm

Dimension 規格						Purchase Code 採購代碼			
Diameter	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	Z 刃長	L1 有效長	L 全長	D 柄徑	Z 刃數	型號	ALTiBN	ZrN-S	nACRo
0.5	0.75	2	50	4	2	P-ULNT05022	.01	.04	.08
0.5	0.75	4	50	4	2	P-ULNT05042	.01	.04	.08
0.5	0.75	6	50	4	2	P-ULNT05062	.01	.04	.08
0.6	0.9	2	50	4	2	P-ULNT06022	.01	.04	.08
1	1.5	6	50	4	3	P-ULNT10063	.01	.04	.08
1	1.5	8	50	4	3	P-ULNT10083	.01	.04	.08
1	1.5	10	50	4	3	P-ULNT10103	.01	.04	.08
1	1.5	12	50	4	3	P-ULNT10123	.01	.04	.08
1.5	2.3	6	50	4	3	P-ULNT15063	.01	.04	.08
1.5	2.3	8	50	4	3	P-ULNT15083	.01	.04	.08
1.5	2.3	10	50	4	3	P-ULNT15103	.01	.04	.08
1.5	2.3	12	50	4	3	P-ULNT15123	.01	.04	.08
1.5	2.3	14	50	4	3	P-ULNT15143	.01	.04	.08
1.5	2.3	16	50	4	3	P-ULNT15163	.01	.04	.08
1.5	2.3	18	50	4	3	P-ULNT15183	.01	.04	.08
1.5	2.3	20	50	4	3	P-ULNT15203	.01	.04	.08
2	3	6	50	4	3	P-ULNT20063	.01	.04	.08
2	3	8	50	4	3	P-ULNT20083	.01	.04	.08
2	3	10	50	4	3	P-ULNT20103	.01	.04	.08
2	3	12	50	4	3	P-ULNT20123	.01	.04	.08

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼 ~45HRC	High-hardened 高硬度鋼 ~50HRC ~55HRC ~60HRC ~65HRC					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
ALTiBN	◎	◎	◎	◎	○			○				
ZrN-S	◎	◎	◎	○	○				○			
nACRo	◎	◎	◎	◎	○			◎	○	○		

Unit/單位: mm