

切削  
條件表 **P403**  
Cutting Condition

# SPEED TIGER

## Square series - For Copper - 2 flutes

### ■ 2刃銅合金專用立銑刀



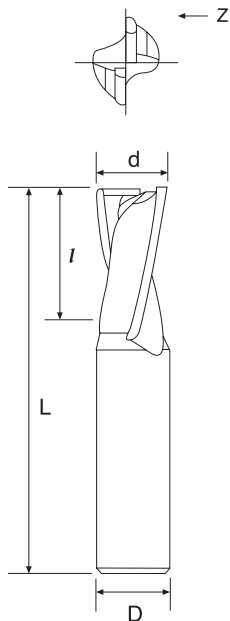
● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	ℓ 刃長	L 全長	D 柄徑	Z 刃數
CE0102 TB	1	3	50	4	2
CE0152 TB	1.5	4	50	4	2
CE0202 TB	2	6	50	4	2
CE0302 TB	3	9	50	6	2
CE0402 TB	4	12	50	6	2
CE0502 TB	5	15	50	6	2
CE0602 TB	6	15	50	6	2
CE0802 TB	8	20	60	8	2
CE1002 TB	10	30	75	10	2
CE1202 TB	12	32	75	12	2
CE1602 TB	16	45	100	16	2
CE2002 TB	20	45	100	20	2

- 亦適用於鋁合金 Also suitable for Aluminum
- 容許公差 Tolerance for Dia : 0 ~ -0.03mm



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							◎	○

HRC  
▶ 40

HRC  
▶ 45

HRC  
▶ 50

HRC  
▶ 55

HRC  
▶ 60

HRC  
▶ 65

