

200⁺

切削條件表 P392
Cutting Condition

Corner Radius Type - Long Neck & Shank - 4 flutes

4刃長頸長柄圓鼻立銑刀

200 PLUS

HRC 65

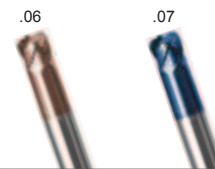
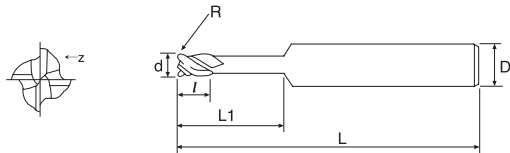
R

A D
B C
A+B+C+D

L1 L2 L3 L4
L1+L2+L3+L4

● Super Ultra Fine Micro Grain Carbide

● WC=91 Co=9 HRA=93.2 Rupture=4000N/mm² Grain Size=0.2μm



Dimension 規格							Purchase Code 採購代碼		
Diameter	Corner Radius	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	R 角	刃長	L1 有效長	L 全長	D 柄徑	Z 刃數	型號	TiSiN+	P-nACo
6	0.2	9	18	75	6	4	P-SFUCRM060024	.06	.07
6	0.3	9	18	75	6	4	P-SFUCRM060034	.06	.07
6	0.5	9	18	75	6	4	P-SFUCRM060054	.06	.07
6	1	9	18	75	6	4	P-SFUCRM060104	.06	.07
6	2	9	18	75	6	4	P-SFUCRM060204	.06	.07
8	0.3	12	20	100	8	4	P-SFUCRM080034	.06	.07
8	0.5	12	20	100	8	4	P-SFUCRM080054	.06	.07
8	1	12	20	100	8	4	P-SFUCRM080104	.06	.07
8	2	12	20	100	8	4	P-SFUCRM080204	.06	.07
10	0.5	15	25	100	10	4	P-SFUCRM100054	.06	.07
10	1	15	25	100	10	4	P-SFUCRM100104	.06	.07
10	1.5	15	25	100	10	4	P-SFUCRM100154	.06	.07
10	2	15	25	100	10	4	P-SFUCRM100204	.06	.07
10	3	15	25	100	10	4	P-SFUCRM100304	.06	.07
12	0.5	18	30	100	12	4	P-SFUCRM120054	.06	.07
12	1	18	30	100	12	4	P-SFUCRM120104	.06	.07
12	1.5	18	30	100	12	4	P-SFUCRM120154	.06	.07
12	2	18	30	100	12	4	P-SFUCRM120204	.06	.07
12	3	18	30	100	12	4	P-SFUCRM120304	.06	.07

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65**
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Application 適用材質：

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TiSiN+	○	○	○	◎	◎	◎						
P-nACo	○	○	○	◎	◎	★						

Unit/單位: mm